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Test report No: 6137200.50

# **TEST REPORT**

# Electromagnetic Compatibility (EMC)

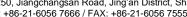
Identification of item tested	Hole Cutting Drill	
Trademark	AGP	
Model and /or type reference	HC127;CRW 12700;LSBM127;KW1500992;RB127;LB120CV; HC600;HC24;HCD24;HCD600;HCD127;HD127;HD24;HD600	
Ratings	110-120 Vac,50-60 Hz,1100 W	
	220-240 Vac,50-60 Hz,1100 W	
Test Laboratory / address	DEKRA Testing and Certification (Shanghai) Ltd. No.250, Jiangchangsan Road, Jing'an District, Shanghai, China	
Applicant / address	LEE YEONG INDUSTRIAL CO., LTD NO.2,KEJIA RD.,DOULIU CITY,YUNLIN COUNGY,TAIWAN	
Test method requested, standard	EN IEC 55014-1:2021	
	EN IEC 55014-2:2021	
	EN IEC 61000-3-2:2019+A1:2021	
	EN 61000-3-3:2013+A1:2019	
Verdict Summary	IN COMPLIANCE	
Tested by	Henry Cheng Project Engineer	
Approved by	Project Engineer  Wency Yang Technical Manager  Wency Yang	
Date of issue	2022-08-15	
Report template No	TRF_EN55014-1_EN55014-2_EMC01 V1.0	



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#### **COMPETENCES AND GUARANTEES**

DEKRA is a testing laboratory competent to carry out the tests described in this report.

In order to assure the traceability to other national and international laboratories, DEKRA has a calibration and maintenance program for its measurement equipment.

DEKRA guarantees the reliability of the data presented in this report, which is the result of the measurements and the tests performed to the item under test on the date and under the conditions stated in the report and it is based on the knowledge and technical facilities available at DEKRA at the time of performance of the test.

DEKRA is liable to the client for the maintenance of the confidentiality of all information related to the item under test and the results of the test.

The results presented in this Test Report apply only to the particular item under test established in this document.

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#### **GENERAL CONDITIONS**

- 1. This report is only referred to the item that has undergone the test.
- 2. This report does not constitute or imply on its own an approval of the product by the Certification Bodies or Competent Authorities.
- 3. This document is only valid if complete; no partial reproduction can be made without previous written permission of DEKRA.
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## UNCERTAINTY

For all measurements where guidance for the calculation of the instrumentation uncertainty of a measurement is specified in EN 55016-4-2 (CISPR 16-4-2), EN/IEC 61000-4 series or a product standard, the measurement instrumentation uncertainty has been calculated and applied in accordance with these standards.

Uncertainties have been calculated according to the DEKRA internal document. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

#### **ENVIRONMENTAL CONDITIONS**

The climatic conditions during the tests are within the limits specified by the manufacturer for the operation of the EUT and the test equipment. The climatic conditions during the tests were within the following limits:

Ambient temperature	15 °C – 35 °C
Relative Humidity air	30% - 60%
Atmospheric pressure	86 kPa – 106 kPa

If explicitly required in the basic standard or applied product / product family standard the climatic values are recorded and documented separately in this test report.



## **POSSIBLE TEST CASE VERDICTS**

Test case does not apply to test object	N/A
Test object does meet requirement	P (Pass) / PASS
Test object does not meet requirement	F (Fail) / FAIL
Not measured	N/M

## **DEFINITION OF SYMBOLS USED IN THIS TEST REPORT**

☐ Indicates that the listed condition, standard or equipment is applicable for this report/test/EUT.				
☐ Indicates that the listed condition, standard or equipment is not applicable for this report/test/EUT.				
Decimal separator used in this report		Comma (,)		Point (.)

## **ABBREVIATIONS**

For the purposes of the present document, the following abbreviations apply:

EUT : Equipment Under Test

QP : Quasi-Peak CAV : CISPR Average

AV : Average

CDN : Coupling Decoupling Network SAC : Semi-Anechoic Chamber

OATS : Open Area Test Site

BW: Bandwidth

AM : Amplitude Modulation
PM : Pulse Modulation

HCP : Horizontal Coupling PlaneVCP : Vertical Coupling Plane

U<sub>N</sub> : Nominal voltage

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## **DOCUMENT HISTORY**

Report nr.	Date	Description
6137200.50	2022-08-15	First release

## REMARKS AND COMMENTS

The equipment under test (EUT) does meet the requirements of the stated standard(s)/test(s).

The test results relate only to the samples tested.

The all models have the same material and structure except for the different models.

After review, all test were carried out on the following models HC127. The test results stated in this report are also representative for all models.

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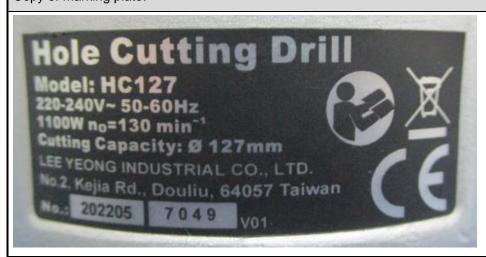
#### **GENERAL INFORMATION** 1

#### 1.1 **General Description of the Item(s)**

Description of the item:	Hole Cutting Drill			
Model / Type number:	HC127;CRW 12700;LSBM127;KV	V1500992;RB127;LE	3120CV;	
	HC600;HC24;HCD24;HCD600;H0	•	,	
Trademark:	AGP	, ,		
Manufacturer:	LEE YEONG INDUSTRIAL CO., I	_TD		
	NO.2,KEJIA RD.,DOULIU CITY,Y	UNLIN COUNGY,TA	AIWAN	
Factory::	LEE YEONG INDUSTRIAL CO., I	_TD		
	NO.2,KEJIA RD.,DOULIU CITY,Y	UNLIN COUNGY,TA	AIWAN	
Ratings:	110-120 Vac,50-60 Hz,1100 W			
	220-240 Vac,50-60 Hz,1100 W			
Clock frequencies:	< 15 MHz			
Other parameters:	N/A			
Mounting position:				
	☐ Wall/Ceiling mounted equip	oment		
	Floor standing equipment			
	Hand-held equipment			
	Other:			
Intended use of the Equipment Under	er Test (EUT)			
The submitted appliance is Hole Cutting Drill intended for household use only.				
No Module/parts of test item		Туре	Manufacturer	

No	Module/parts of test item	Туре	Manufacturer
	N/A		

# Copy of marking plate:



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## 1.2 Environment

The requirements and standards apply to equipment intended for use in:

$\boxtimes$	Residential (domestic) environment.
$\boxtimes$	Commercial and light-industrial environment.
	Industrial environment.

## 1.3 **Test Location**

Test Location	DEKRA Testing and Certification Co.,Ltd. No.372-2, Sec. 4, Zhongxing Rd., Zhudong Township, Hsinchu County 31061, Taiwan, R.O.C
Date(receive sample)	2022-07-20
Date (start test)	2022-07-20
Date (finish test)	2022-08-12

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#### Classification according to EN IEC 55014-2 1.4

The standard EN IEC 55014-2 is subdivided in four categories. For each category, specific immunity requirements are formulated.

	<u>Category I:</u> equipment containing no electronic control circuitry. <u>Examples:</u> Appliances, tools and toys that contain no electronic control circuits and only electromechanical components such as switches, thermostats, brush motors, induction motors, heating elements, lighting toys containing only batteries and LED.  Electric circuits consisting of passive components (such as radio interference suppression capacitors or inductors, mains transformers and mains frequency rectifiers) are not considered to be electronic control circuitry.
$\square$	<u>Category II:</u> mains operated equipment containing electronic control circuitry with no clock frequency higher than 15 MHz.
	Category III: battery operated equipment not included in Category I.
	Examples: Appliances, tools and toys powered by batteries and that include a microprocessor to provide a selection of functions.  NOTE The assignment to Category III is independent of the clock frequency.  This category also includes equipment provided with rechargeable batteries, which can be charged, directly or indirectly, from the mains. Accordingly, this equipment shall also be subjected to the test requirements for mains operated equipment but only when testing the charging function.  If the equipment can operate its intended functions when connected, directly or indirectly to the mains, then it is not battery operated. Accordingly, it shall be classified as Category II, Category IV or Category V, as applicable, and subjected to the corresponding test requirements when in mains operation.
	<u>Category IV:</u> mains operated equipment containing electronic control circuitry with a highest clock frequency greater than 15 MHz but lower than or equal to 200 MHz.
	Category V: mains operated equipment containing electronic control circuitry with a highest clock frequency greater than 200 MHz.
	equency: Fundamental frequency of any signal used in the device, excluding those which are solely de integrated circuits (IC).

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**▶** DEKRA

# 2 **DESCRIPTION OF TEST SETUP**

# 2.1 Operating mode(s) used for tests

During the tests the following operating mode(s) has(have) been used.

Operating	Operating mode description	Used for testing			
mode	Operating mode description	Emission	Immunity		
1	The EUT is operating continuously without load at its maximum speed.	$\boxtimes$	$\boxtimes$		
2		$\boxtimes$			
3					
4					
5					
6					
Supplemen	tal information:				

# 2.2 Port(s) of the EUT

	Connected to /		Cable				
Port name and description	Termination	Length used	Attached	Shielded			
	Terrimation	during test [m]	during test	Silielueu			
N/A							
Supplemental information:							

## 2.3 Support / Auxiliary equipment / unit / software for the EUT

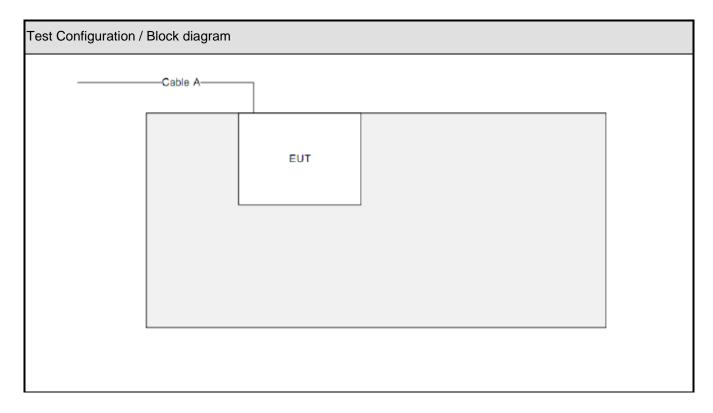
The EUT has been tested with the following auxiliary equipment / unit / software:

Auxiliary equipment / unit / software	Type / Version	Manufacturer	Supplied by				
N/A							
Supplemental information:							

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#### 2.4 Test Configuration / Block diagram used for tests



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#### 3 **VERDICT SUMMARY SECTION**

This chapter presents an overview of standards and results. Refer to the next chapters for details of measured test results and applied test levels.

#### 3.1 **Standards**

Standard	Year	Description
EN IEC 55014-1	2021 1)	Requirements for household appliances, electric tools and similar apparatus –
		Part 1: Emission.
EN 55016-2-1	2014	Methods of measurement of disturbances and immunity - Conducted
+A1	2017	disturbance measurements.
EN 55016-2-2	2011	Methods of measurement of disturbances and immunity - Measurement of
		disturbance power.
EN 55016-2-3	2017	Methods of measurement of disturbances and immunity - Radiated disturbance
+A1	2019	measurements.
EN IEC 61000-3-2	2019 1)	Limits for harmonic current emissions (equipment input current ≤ 16 A per
A1	2021 1)	phase).
EN 61000-3-3	2013	Limitation of voltage changes, voltage fluctuations and flicker in public low-
A1	2019 1)	voltage supply systems, for equipment with rated current ≤ 16 A per phase and
		not subject to conditional connection.
EN IEC 55014-2	2021 1)	Requirements for household appliances, electric tools and similar apparatus –
		Part 2: Immunity – Product family standard.
EN 61000-4-2	2009	Electrostatic discharge immunity test.
EN 61000-4-3	2006	Radiated, radio-frequency, electromagnetic field immunity test.
+A1	2008	
+A2	2010	
EN 61000-4-4	2012	Electrical fast transient/burst immunity test.
EN 61000-4-5	2014	Surge immunity test.
+A1	2017	
EN 61000-4-6	2014	Immunity to conducted disturbances, induced by radio-frequency fields.
EN IEC 61000-4-11	2020	Voltage dips, short interruptions and voltage variations immunity tests.

<sup>1)</sup> Not harmonized yet.

#### Deviation(s) from the Standard(s) / Test Specification(s) 3.2

No deviation.

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#### 3.3 Overview of results

EMISSION TESTS – EN IEC 55014-1						
Requirement – Test case	Basic standard(s)	Verdict	Remark			
Conducted disturbance voltage at mains terminals (150 KHz – 30 MHz)	EN 55016-2-1	PASS				
Conducted disturbance voltage at load terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A	See 4)			
Conducted disturbance voltage at additional terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A	See 4)			
Disturbance power (30 MHz to 300 MHz)	EN 55016-2-2	PASS				
Radiated electromagnetic disturbances (30 - 1000 MHz)	EN 55016-2-3	N/M	See 3)			
Discontinuous disturbance (clicks) on AC power leads	EN 55014-1	N/A	See 1)			

#### Supplementary information:

- 1) Exemptions from click measurements applicable (clause 4.2.3).
- 2) Not applicable because no test requirements have been specified for DC/battery powered apparatus.
- 3) According to clause 4.3.4.2 procedure (a) of the EN 55014-1 standard the EUT is deemed to comply in the frequency range from 300 MHz to 1000 MHz without further measurements.
- 4) This limit does not apply to ports which connect to non-extendable wiring shorter than 2m

EMISSION TESTS – EN IEC 61000-3-2, EN 61000-3-3						
Requirement – Test case Basic standard(s) Verdict Remark						
Harmonic current emissions	EN IEC 61000-3-2	PASS	See 1)			
Voltage changes, voltage fluctuations and flicker	EN 61000-3-3	PASS	See 2)			

#### Supplementary information:

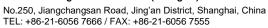
- 1) The EUT is regarded as an "Equipment with rated power of ≤ 75 W". According to "Clause 7, Figure 1 Flowchart for determining conformity" the EUT is deemed to comply with the requirements of the EN 61000-3-2 standard.
- 2) The EUT is regarded as a professional equipment with a total rated power greater than 1 KW. The test is not applicable.

IMMUNITY TESTS – EN IEC 55014-2							
Requirement – Test case Basic standard(s) Verdict Remark							
Electrostatic discharge	EN 61000-4-2	PASS					
Radio-frequency electromagnetic fields	EN 61000-4-3	N/A					
Fast transients	EN 61000-4-4	PASS					
Surge transient	EN 61000-4-5	PASS					
Injected currents (radio-frequency common mode)	EN 61000-4-6	PASS					
Voltage dips and short interruptions	EN IEC 61000-4-11	PASS					

#### Supplementary information:

- 1) Not applicable because no test requirements have been specified for DC/battery powered apparatus.
- 2) The equipment is classified as category 1 equipment according to EN 55014-2; no immunity tests are applicable.

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#### **EMISSION TEST RESULTS** 4

4.1 Conducted dis	VERDICT:	PASS	
Standard	EN IEC 55014-1		
Basic standard	EN 55016-2-1		

## Limits

Frequency range [MHz]	Limit: QP [dB(μV) <sup>1)</sup> ]	Limit: AV [dB(μV) 1)]	IF BW	Detector(s)
0,15 - 0,50	66 – 56 <sup>2)</sup>	59 - 46 <sup>2)</sup>	9 KHz	QP, CAV
0,50 - 5,0	56	46	9 KHz	QP, CAV
5,0 - 30	60	50	9 KHz	QP, CAV

<sup>1)</sup> At the transition frequency, the lower limit applies.

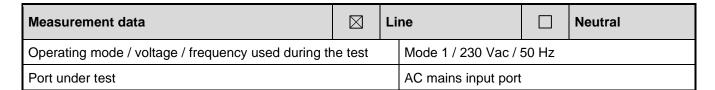
#### **Performed measurements**

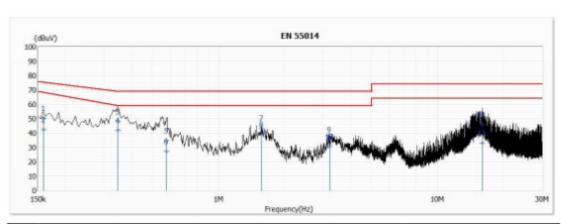
renormed measurements							
Scan range (0,9 - 1,1 <i>U</i> <sub>N</sub> )	$\boxtimes$	220 – 240 V <sub>AC</sub>	220 – 240 V <sub>AC</sub> 207 – 253 V <sub>AC</sub>			230 V <sub>AC</sub>	
Tested terminal(s) / port	$\boxtimes$	AC mains input power	$\boxtimes$	N 🛭 L1		L2	
		DC mains input power		Positive (+)		Negative (-)	
Voltage – Mains [V]	230 \	230 Vac					
Frequency – Mains [Hz]	50 Hz	Z					
Test method applied	$\boxtimes$	Artificial mains network					
		Voltage probe					
Test setup	$\boxtimes$	Table top		Artificial hand app	lied		
		Floor standing		Other:			
	Refer to the Annex 3 for test setup photo(s).						
0							
Operating mode(s) used	Mode 1						
Remark							

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<sup>&</sup>lt;sup>2)</sup> The limit decreases linearly with the logarithm of the frequency.





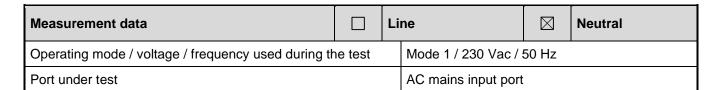


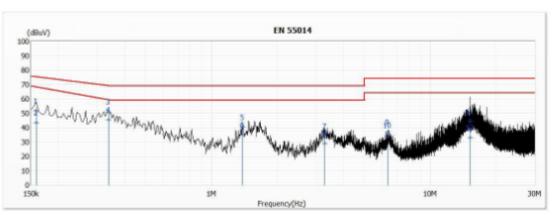
No	Frequency	Emission Level	Limit	Margin	Reading Level	Correct Factor	Detector
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dB)	Туре
1	0.159	50.39	75.53	-25.14	40.77	9.62	QP
2	0.159	42.49	68.33	-25.84	32.87	9.62	AV
3	0.347	47.95	69.08	-21.13	38.31	9.64	QP
*4	0.347	41.96	59.12	-17.16	32.32	9.64	AV
5	0.579	34.69	69.00	-34.31	25.03	9.66	QP
6	0.579	27.35	59.00	-31.65	17.69	9.66	AV
7	1.571	43.48	69.00	-25.52	33.75	9.73	QP
8	1.571	39.14	59.00	-19.86	29.41	9.73	AV
9	3.205	35.63	69.00	-33.37	25.83	9.80	QP
10	3.205	30.76	59.00	-28.24	20.96	9.80	AV
11	15.949	45.84	74.00	-28.16	35.58	10.26	QP
12	15.949	32.99	64.00	-31.01	22.73	10.26	AV

The given graph is the combination of max-hold function Remark

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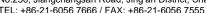


No	Frequency	Emission Level	Limit	Margin	Reading Level	Correct Factor	Detector
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dB)	Туре
1	0.158	51.80	75.57	-23.77	42.18	9.62	QP
2	0.158	43.57	68.39	-24.82	33.95	9.62	AV
3	0.337	50.97	69.31	-18.34	41.34	9.63	QP
*4	0.337	45.56	59.44	-13.88	35.93	9.63	AV
5	1.388	40.34	69.00	-28.66	30.62	9.72	QP
6	1.388	35.02	59.00	-23.98	25.30	9.72	AV
7	3.293	34.25	69.00	-34.75	24.43	9.82	QP
8	3.293	28.85	59.00	-30.15	19.03	9.82	AV
9	6.381	37.03	74.00	-36.97	27.06	9.97	QP
10	6.381	34.74	64.00	-29.26	24.77	9.97	AV
11	15.220	44.34	74.00	-29.66	34.00	10.34	QP
12	15.220	33.09	64.00	-30.91	22.75	10.34	AV

Remark The given graph is the combination of max-hold function

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Standard	EN IEC 55014-1
Basic standard	EN 55016-2-2

## Limits

Frequency range [MHz]	Limit: QP [dB(pW)]	Limit: AV [dB(pW)]	IF BW	Detector(s)			
30 - 300	45 – 55 <sup>1)</sup>	35 – 45 <sup>1)</sup>	120 KHz	QP, CAV			
Margin							
200 - 300	0 – 10 1)		120 KHz	QP, CAV			
1) The limit increases linearly with the frequency.							

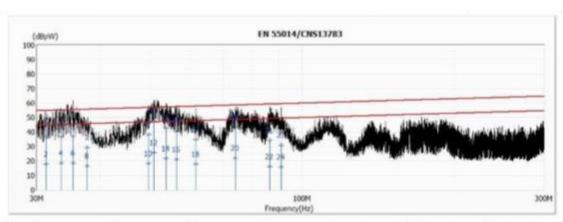
## **Performed measurements**

Port(	s) under test									
$\boxtimes$	AC mains input power			Load				Contr	ol	
	Other:			Other:				Other	r:	
										ı
Scan	range (0,9 - 1,1 <i>U</i> <sub>N</sub> )	$\boxtimes$	220 -	- 240 Vac		207 –	253 V	'AC		230 V <sub>AC</sub>
Volta	ge – Mains [V]	230 Vac								
Frequ	Frequency – Mains [Hz] 50 Hz									
Test	setup	$\boxtimes$	Table	Table top						
			Other:							
		Refe	er to the Annex 3 for test setup photo(s).							
	litions for exemption	$\boxtimes$	"Limit	ts" reduced by "Mar	gin" ap	plied a	and pa	ssed		
300 1	measurements above ИНz		☐ Maximum clock frequency < 30 MHz							
Oper	ating mode(s) used	Mode	de 1							
Rema	ark									

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	



No	Frequency (MHz)	Emission Level (dBpW)	Limit (dBpW)	Margin (dB)	Reading Level (dBpW)	Correct Factor (dB)	Detector Type
1	31.289	36.10	55.18	-19.08	10.92	25.18	QP
2	31.289	18.09	45.18	-27.09	-7.09	25.18	AV
3	33.489	36.95	55.48	-18.53	11.94	25.01	QP
4	33.489	18.61	45.48	-26.87	-6.40	25.01	AV
5	35.413	37.07	55.72	-18.65	12.23	24.84	QP
6	35.413	18.64	45.72	-27.08	-6.20	24.84	AV
7	37.717	29.36	55.99	-26.63	4.70	24.66	QP
8	37.717	16.47	45.99	-29.52	-8.19	24.66	AV
9	49.773	38.11	57.20	-19.09	14.47	23.64	QP
10	49.773	18.25	47.20	-28.95	-5.39	23.64	AV
*11	51.108	47.66	57.31	-9.65	24.00	23.66	QP
12	51.108	25.91	47.31	-21.40	2.25	23.66	AV
13	53.969	42.69	57.55	-14.86	18.89	23.80	QP
14	53.969	21.85	47.55	-25.70	-1.95	23.80	AV
15	56.523	40.60	57.75	-17.15	16.69	23.91	QP
16	56.523	21.20	47.75	-26.55	-2.71	23.91	AV
17	61.830	34.82	58.14	-23.32	11.15	23.67	QP
18	61.830	17.99	48.14	-30.15	-5.68	23.67	AV
19	73.924	43.31	58.92	-15.61	21.26	22.05	QP
20	73.924	21.91	48.92	-27.01	-0.14	22.05	AV
21	86.449	34.29	59.60	-25.31	12.06	22.23	QP
22	86.449	16.26	49.60	-33.34	-5.97	22.23	AV
23	90.994	31.16	59.82	-28.66	8.94	22.22	QP
24	90.994	15.93	49.82	-33.89	-6.29	22.22	AV

Remark

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4.3	Harmonic cur	rent er	missions				VERDICT:	PASS	
Standar	<sup>-</sup> d	EN IEC	C 61000-3-2						
Exlusion	าร		Arc welding equ	uipment	intended for p	rofessiona	l use.		
	se categories of		System(s) with nominal voltage(s) less than 220 V <sub>AC</sub> (line-to-neutral).						
	ent, limits are not d in the EN 61000-	$\boxtimes$	Equipment with rated power of ≤ 75 W (other than lighting equipment).						
3-2 star	ndard)		Professional eq	luipmer	t with total rate	ed power >	1 kW.		
			Symmetrically of	controlle	ed heating elem	nents with	a rated power ≥	200 W.	
			Independent di	mmers	for incandesce	nt lamps w	ith rated power	≤ 1 kW.	
·									
Classific	cation								
	Class A	All apparatus not classified as Class B, C or D							
	Class B	Portab	Portable tools						
		☐ Lighting equipment with active input power > 25 W							
	Class C		Lighting equipment with active input power ≤ 25 W (First requirement, Table 3 column 2)						
			Lighting equipment with active input power ≤ 25 W (Second requirement)						
	Class D	Person	nal computers, te	levision	receivers				
Performe	ed measurements								
Port und	der test	AC ma	ins power input						
Voltage	- Mains [V]	230 Va	nc						
Frequer	ncy – Mains [Hz]	50 Hz							
Observa	ation peroid		6.5 min.	$\boxtimes$	2.5 min.		Other:		
	of measurement		EN 61000-4-7:2	2002 + 2	AM1:2009 (IEC	61000-4-7	7:2002+AM1:20	08)	
instrument standard used EN / IEC61000-4-7 (Cl. 7)			EN 61000-4-7:1	1991					
Control	principle used in	$\boxtimes$	Comply with the	e requir	ements of the (	Clause 6.1	(EN / IEC 6100	)-3-2).	
the EUT	T		Not comply with	n the re	quirements of t	he Clause	6.1 (EN / IEC 6 <sup>-</sup>	1000-3-2).	
Operation	ng mode(s) used	Mode 1	1						
Remark									

See next page.

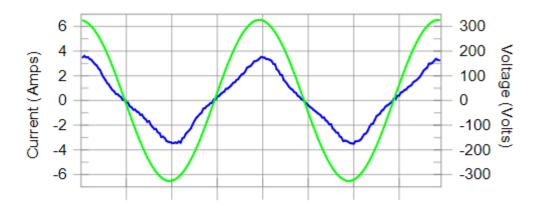
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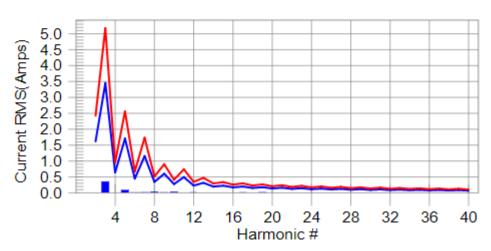
Measurement data	Port under test	AC input power
Operating mode / voltage / frequency used	Mode 1 / 230 Vac / 50 Hz	

Test Result: Pass Source qualification: Normal

#### Current & voltage waveforms



#### Harmonics and Class B limit line **European Limits**



Test result: Pass Worst harmonics H10-8.4% of 150% limit, H3-10% of 100% limit.

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Measur	rement data	1		Port u	nder test	AC input p	power		
Operati	ng mode / v	oltage / fre	quency use	d during the	etest	Mode 1 / 2	230 Vac / 50 Hz		
	Test Result: Pass Source qualification: Normal THC(A): 0.358 I-THD(%): 16.7 POHC(A): 0.005 POHC Limit(A): 0.377								
Highes	Highest parameter values during test: V_RMS (Volts): 230.307 Frequency(Hz): 50.00								
	I_Peak (Amps I_Fund (Amps Power (Watts	s): 4.019 s): 2.150	I	_RMS (Amps) Crest Factor: Power Factor:	: 2.185 1.894				
Harm#	Harms(avg)	100%Limit	%of Limit	Harms(max)	150%Limit	%of Limit	Status		
2 3 4 5 6 7	0.002 0.346 0.002 0.082	1.620 3.450 0.645 1.710	N/A 10.0 N/A 4.8	0.003 0.366 0.003 0.089	2.430 5.175 0.968 2.565	7.1 N/A 3.5	Pass Pass Pass Pass		
6 7 8	0.005 0.008 0.024	0.450 1.155 0.345	N/A N/A 7.1	0.007 0.009 0.035	0.675 1.733 0.518	N/A	Pass Pass Pass		
9 10 11	0.007 0.024 0.003	0.600 0.276 0.495	N/A 8.7 N/A	0.008 0.035 0.005	0.900 0.414 0.743	N/A 8.4	Pass Pass Pass		
12 13	0.004 0.003	0.230 0.315	N/A N/A	0.007 0.005	0.345 0.473	N/A N/A	Pass Pass		
14 15 16	0.002 0.002 0.002	0.197 0.225 0.173	N/A N/A N/A	0.006 0.005 0.008	0.295 0.338 0.260	N/A	Pass Pass Pass		
17 18 19	0.004 0.002 0.010	0.199 0.153 0.178	N/A N/A N/A	0.008 0.004 0.018	0.299 0.230 0.267	N/A N/A	Pass Pass Pass		
20 21	0.001 0.001	0.138 0.161	N/A N/A	0.002 0.002	0.207 0.241	N/A N/A	Pass Pass		
22 23 24	0.001 0.002 0.002	0.125 0.147 0.115	N/A N/A N/A	0.003 0.004 0.004	0.188 0.221 0.173	N/A N/A	Pass Pass Pass		
25 26 27	0.002 0.002 0.001	0.135 0.106 0.125	N/A N/A N/A	0.003 0.004 0.002	0.203 0.159 0.188	N/A	Pass Pass Pass		
28 29	0.003 0.001 0.001	0.099 0.116 0.092	N/A N/A N/A	0.007 0.002 0.002	0.149 0.174 0.138	N/A N/A	Pass Pass Pass		
30 31 32	0.001 0.001	0.110 0.086	N/A N/A	0.002 0.001	0.164 0.129	N/A N/A	Pass Pass		
33 34 35	0.001 0.001 0.001	0.102 0.081 0.096	N/A N/A N/A	0.001 0.002 0.002	0.153 0.122 0.144	N/A	Pass Pass Pass		
36 37 38	0.001 0.002 0.001	0.077 0.092 0.073	N/A N/A N/A	0.002 0.003 0.001	0.116 0.137 0.110	N/A	Pass Pass Pass		
39 40	0.001 0.001	0.087 0.069	N/A N/A	0.001 0.001	0.131 0.104	N/A	Pass Pass		

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4.4 Voltage changes		VERDICT:	PASS				
Standard	EN 61	000-3-3					
Limits							
P <sub>ST</sub> (Short term flicker)	$\boxtimes$	≤ 1		Not Appli	cable		
P <sub>LT</sub> (Long term flicker)	$\boxtimes$	≤ 0,65		Not Appli	cable		
dc (Relative Voltage change)	$\boxtimes$	≤ 3,3%		Not Appli	cable		
d <sub>MAX</sub> (Max. voltage change)	$\boxtimes$	≤ 4%		6%			
		☐ 7% ☐ Not Applicable					
Supplemental information:			•	•			
Reason for not performing the measurement(s)		Tests are not necessary significant voltage fluctuat	*		•	to produce	
Port under test	AC Ma	ins power input					
Voltage – Mains [V]	230 Va	ac					
Frequency – Mains [Hz]	50 Hz						
Test method		Flickermeter according EN	N/IEC 6	31000-4-15	:2011		
		Simulation (Clause 4.2.3 c	of EN / I	EC 61000-	3-3)		
		Analytical method (Clause	4.2.4 o	f EN / IEC	61000-3-3)		
		Use of $P_{st} = 1$ curve (Clause 4.2.5 of EN / IEC 61000-3-3)					
Observation peroid	$\boxtimes$	10 min.	nin.		Other:		
		24 times switching according to Annex B					
Operating mode(s) used	Mode	 1					
Remark							

See next page.

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Remark



Tmax (dt > 3,3%)  Maximum relative voltage change d <sub>MAX</sub> Relative Voltage change d <sub>C</sub> Short term flicker P <sub>ST</sub> Long term flicker P <sub>LT</sub>		0 ms 0.02% % 000
Maximum relative voltage change d <sub>MAX</sub> Relative Voltage change d <sub>C</sub> Short term flicker P <sub>ST</sub>	-0. 0% 0.0	0.02%
$\begin{tabular}{lllllllllllllllllllllllllllllllllll$	-0. 0% 0.0	0.02%
Relative Voltage change d <sub>C</sub> Short term flicker P <sub>ST</sub>	0%	00
Short term flicker P <sub>ST</sub>	0.0	00

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## 5 **IMMUNITY TEST RESULTS**

## 5.1 Performance (Compliance) criteria

[According to EN 55014-2 (CISPR 14-2)]

<u>Performance criteria A:</u> The apparatus shall continue to operate as intended during the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonably expect from the apparatus if used as intended.

<u>Performance criteria B</u>: The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. During the test, degradation of performance is allowed however no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonable expect from the apparatus if used as intended.

<u>Performance criteria C:</u> Temporary loss of function is allowed provided the function is self- recoverable or can be restored by the operation of the controls or by any operation specified in the instruction for use.

#### 5.1.1 Performance criteria related to immunity tests

Immunity test	Performance criteria
Electrostatic discharge	В
Radio-frequency electromagnetic fields	A
Fast transients	В
Surge transient	В
Injected currents (radio-frequency common mode)	A
Voltage dips and short interruptions	С

#### 5.1.2 Manufacturer defined performance criteria

Not provided.

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#### 5.2 **Monitored – Checked Functions / Parameters** During the immunity tests the following functions of the EUT has/have been monitored/checked. $\boxtimes$ Motor speed Display data Switching Data storage Standby mode Sensor functions Temperature Audible signals Power consumption Others: AC mains input current Others: Others: Timing Illumination Others: Supplementary information:

Immunity test	Monitored - Checked function(s)/parameter(s) during / after the test	Method
Electrostatic discharge	Motor speed	Visual
Radio-frequency electromagnetic fields	N/A	
Fast transients	Motor speed	Visual
Surge transient	Motor speed	Visual
Injected currents (radio-frequency common mode)	Motor speed	Visual
Voltage dips and short interruptions	Motor speed	Visual
Supplementary information :		

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5.3	Electrostatic discharge immunity	VERDICT:	PASS
		_	

Electrostatic discharges (ESD) are the result of persons or objects that accumulate static electricity due to for instance walking on synthetic carpets. The ESD can influence the operation of equipment or damage its electronics, either by a direct discharge or indirectly by coupling or radiation. Both effects are simulated during the tests.

## Requirements

Standard	EN IE	EN IEC 55014-2					
Basic standard	EN 6	1000-4-2					
Port under test	Enclo	Enclosure					
Air discharges 1)	$\boxtimes$	±2 kV	$\boxtimes$	±4 kV	$\boxtimes$	±8 kV	kV
Contact discharges 1)	$\boxtimes$	±2 kV	$\boxtimes$	±4 kV		±8 kV	kV
Number of discharges	≥ 10	≥ 10 per polarity with ≥ 1 sec interval.					
1) Tests with lower voltages are not required.							

## Performed tests

Supplementary information:

Set-up	$\boxtimes$	Table-top		☐ Floor standing		
Ambient temperature [°C]	23 °C	,	Relative Humidity air [%] 58 %			
Voltage – Mains [V]	230 \	/ac				
Frequency – Mains [Hz]	50 H	Z				
Operating mode(s) used	Mode	1				

(Lo	Test Point cation of discharge, see also photo)	Test Voltage [kV] & Polarity	Coupling type	# of applied discharges / polarity	Discharge interval [s]
$\boxtimes$	Points on conductive surface as indicated in the picture below.	±2, ±4	Contact	10	1
$\boxtimes$	Points on non-conductive surface as indicated in the picture below.	±2, ±4, ±8	Air	10	1
$\boxtimes$	HCP top side.	±4	Contact	10	1
$\boxtimes$	HCP bottom side.	±4	Contact	10	1
$\boxtimes$	VCP right side.	±4	Contact	10	1
$\boxtimes$	VCP left side.	±4	Contact	10	1
$\boxtimes$	VCP front side.	±4	Contact	10	1
$\boxtimes$	VCP rear side.	±4	Contact	10	1
Obse	Observation(s)  During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.				

intended. No unacceptable loss of performance or data was observed.

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5.4	Electrical Fast Transients immunity	VERDICT:	PASS
	• • • • • • • • • • • • • • • • • • •		

The EFT immunity test simulates disturbances by bursts of very short transients caused for example by switching off loads such as an AC motor or bouncing relay contacts. The transients are likely to disturb electronics but less likely to cause damage.

#### Requirements

Standard EN IEC 55014-2					
Basic	standard	EN 61000-4-4			
Pulse	characteristics	5/50 ns			
Port			Test level	Repetition frequency	Duration
$\boxtimes$	AC input-output power 1)		± 1000 V	5 KHz	2 min. / polarity
DC input-output power <sup>2)</sup>		± 500 V	5 KHz	2 min. / polarity	
☐ Signal and Control lines <sup>3)</sup>			± 500 V	5 KHz	2 min. / polarity
exce	For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.				
	Net and Backle to better an anatal and Backle and that are not be a second to the professional Backle in the				

## Performed tests

Voltage – Mains [V]	230 Vac					
Frequency – Mains [Hz]	50 Hz	50 Hz				
Operating mode(s) used	Mode 1					
Test Set-up		Equipment standing on floor at (0,1 ± 0,01) m above ground plane				
	$\boxtimes$	Equipment on the table $(0.1 \pm 0.01)$ m above ground plane				
		Artificial hand applied.				
Coupling	$\boxtimes$	Common mode		Other:		

Port(s) under test		Test Voltage &Polarity	Repetition Frequency	Test duration / polarity	Injection method			od
AC / DC mains powe	r input	1 kV	5 KHz	2 min	$\boxtimes$	CDN		Clamp
AC / DC power output	ıt		5 KHz			CDN		Clamp
Ethernet / LAN			5 KHz			CDN		Clamp
Observation(s)  During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.								

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<sup>2)</sup> Not applicable to battery operated appliances that cannot be connected to the mains while in use.

<sup>3)</sup> Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.5 Surge transient immunity VEI	ERDICT:	PASS
----------------------------------	---------	------

The surge transient immunity test simulates the surges that are caused by over-voltages due to indirect (induced) lightning transients. The pulse is a slow transient with high-energy contents and due to its long duration may cause damage to an unprotected EUT.

## Requirements

Standard	EN IEC 55014-2	EN IEC 55014-2				
Basic standard	EN 61000-4-5	EN 61000-4-5				
Pulse characteristics	1,2/50µs Voltage;	1,2/50μs Voltage; 8/20μs Current				
Repetition rate	≥ 60 secs. (for each test level and phase angle)					
Number of pulses	5 pulses (at each p	oolarity and phase a	angle)			
Port		Test level & Pol	Phase angle			
Poil		Line to Line	Line to Earth	[°]		
AC input power 1)		+ 1 kV	N/A	90		
AC input power 1)	- 1 kV N/A 270					
1) Tests with lower voltages are no	1) Tests with lower voltages are not required.					

#### **Performed tests**

Voltage – Mains [V]	230 Vac
Frequency – Mains [Hz]	50 Hz
Operating mode(s) used	Mode 1
Repetition rate	60 secs. (for each test level and phase angle)
Number of pulses	5 pulses (at each polarity and phase angle)

	Port(s) under test	Coupling	Test level & Polarity	Phase angle [°]	Remark	
$\boxtimes$	AC mains input power	Line to Neutral	+1 kV	90		
$\boxtimes$	AC mains input power	Line to Neutral	-1 kV	270		
$\boxtimes$	AC mains input power	Line to Earth	+2 kV	90	1	
$\boxtimes$	AC mains input power	Line to Earth	-2 kV	270	1	
$\boxtimes$	AC mains input power	Neutral to Earth	+2 kV	90	1	
$\boxtimes$	AC mains input power	Neutral to Earth	-2 kV	270	1	
Observation(s)  During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.						
Supplementary information:						
1. The EUT does not include an earth port.						

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5.6	Injected currents (RF common mode) immunity	VERDICT:	PASS
-----	---	----------	------

During this test the immunity of the equipment for induced or conducted electromagnetic fields is checked. Fields generated by radio and other transmitters cause RF voltages in long cables like the mains network. This test reproduces these induced disturbing voltages by injecting them to the EUT via the cabling.

#### Requirements

Standa	ard	EN IEC 55014-2			
Basic standard EN 61000-4-6					
Frequency range		Modulation	Step size	Dwell time	
	0,15 – 80 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s	
$\boxtimes$	0,15 – 230 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s	
	Port		Test level, Uo		
	AC input-output power 1)		3 V		
	DC input-output power 2)	3)	1 V		
	Signal and Control lines	4)	1 V		

<sup>1)</sup> For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

#### Performed tests

Frequency rai	nge (a <sub>l</sub>	Modulation (applied)	Step size (applied)			
0,15 – 80 MHz	☑ 0,15 – 230 MHz		80% AM (1kHz)	1%		
Voltage – Mains [V]	230 \	/ac	Frequency – Mains [Hz]	50 Hz		
Operating mode(s) used	Mode	9 1				
Test set-up		Equipment standing on fl	oor at (0,1 ± 0,01) m above	ground plane.		
	$\boxtimes$	Equipment on the table (0,1 ± 0,01) m above ground plane.				
		Artificial hand applied.				

Port(s) under test		Test Level (applied)	Injection method	Dwell time (applied)	Remark	
AC mains power input		3 V	CDN-M3	3 s		
Observation(s)	During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.					
Supplementary information:						

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<sup>2)</sup> Not applicable to battery operated appliances that cannot be connected to the mains while in use.

<sup>3)</sup> Applicable to battery operated appliances that can be connected to the mains while in use, or to appliances for which the length of d.c. cables may exceed 3 m according to the manufacturer's functional specification.

<sup>4)</sup> Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.



# 5.7 Power supply interruptions and dips immunity VERDICT: PASS

The purpose of the test is to verify the immunity of the equipment against voltage dips and voltage interruptions. It helps to ensure that the equipment functions properly (as expected and safely) with power supply fluctuations. Voltage dips and interruptions are caused by faults in the LV, MV, HV networks (short-circuit or ground faults).

#### Requirements

Standard	EN IEC 55014-2							
Basic standard	EN 61000-4-11	EN 61000-4-11						
# of dips & interruptions	3 dips / interruptions for each test level and phase angle							
Interval between events	≥ 10 seconds							
Dort	Test level 1)	Period (Cycles)		Performance Criteria				
Port		50 Hz	60 Hz	Performance Chiena				
AC input power port	U <sub>NOM</sub> — 100%	0,5	0,5	C; Refer to the chapter 5.1 for details.				
AC input power port	U <sub>NOM</sub> – 60%	10	10 12 C; Refer to the chapter 5.1 for details.					
AC input power port	U <sub>NOM</sub> – 30%	25	30	C; Refer to the chapter 5.1 for details.				

<sup>1)</sup> Changes to the voltage level shall occur at a zero crossing point in the a.c. voltage waveform.

NOTE: Where the equipment has a rated voltage range the following shall apply:

- If the voltage range does not exceed 20% of the lower voltage specified for the rated voltage range. A single voltage within that range may be selected for testing.
- In all other cases, the test procedure shall be applied for both the lowest and highest voltages declared in the voltage range.

#### Performed tests

enormed tests									
UNOM [VAC]	Terminal	Voltage dip	Duration	[cycles]	Repetion rate	Number of	Phase angle		
ONOM [VAC]	Terrinia	[% U <sub>NOM</sub> ]	50 Hz	60 Hz	[s]	dips per test	[°]		
230	L-N	0	0,5	0.5	10	3	0, 180		
230	L-N	40	10	12	10	3	0, 180		
230	L-N	70	25	30	10	3	0, 180		
_		1							
Operating mo	ode(s) used	Mode 1							
Observation/	٥)	During the test no loss of performance was observed. After the test the EUT							
Observation(	5)	functioned as int	unctioned as intended. No unacceptable loss of performance was observed.						
Supplementary information:									
	,								

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#### **IDENTIFICATION OF THE EQUIPMENT UNDER TEST** 6





#### 7 **MEASUREMENT UNCERTAINTIES**

The table(s) below show(s) measurment uncertainties of the EMC test set-ups. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

Where relevant, the following measurement uncertainly levels have been estimated for tests performed on the EUT as specified in CISPR 16-4-2 or a product standard. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

Emission tests	Uncertainty
Conducted emissions, 150 kHz to 30 MHz	± 2.10 dB
Radiated emissions, 30 MHz to 1000 MHz	± 3.90 dB
Radiated emissions, 1 GHz to 6 GHz	± 5.22 dB
Harmonic Current Emissions	0.1 %
Voltage Fluctuation and Flicker	± 4%

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#### **USED EQUIPMENT** 8

## Conducted Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Test Receiver	R&S	ESR3	102608	2022/05/30	2023/05/29
Artificial Mains Network	R&S	ENV4200	848411/010	2021/12/27	2022/12/26
LISN	R&S	ENV216	100092	2022/05/17	2023/05/16
Coaxial Cable(9m)	Belden	8129	SR2-H	2021/08/15	2022/08/14
DEKRA-EMI system	DEKRA	Version 1.0	SR2-H	N/A	N/A

## Disturbance Power Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Test Receiver	R&S	ESCI7	100879	2022/05/30	2023/05/29
Absorbing Clamp	Luthi	MDS 21B	P1602169770	2022/01/05	2023/01/04
Coaxial Cable(5m)	Schwarzbeck	RG-223U	SR2-H-PT	2021/08/15	2022/08/14
DEKRA-EMI system	DEKRA	Version 1.0	SR2-H	N/A	N/A

## Power Harmonics / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2021/10/28	2022/10/27

## Voltage Fluctuation and Flicker / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2021/10/28	2022/10/27

## Electrostatic Discharge / SR8-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Electrostatic Simulator Discharge	NoiseKen	ESS-2002	ESS04Z3759	2022/03/17	2023/03/16
Horizontal Coupling Plane (HCP)	QuieTek	HCP AL50	N/A	N/A	N/A
Vertical Coupling Plane (VCP)	QuieTek	HCP AL50	N/A	N/A	N/A

## Electrical fast transient/ Brust / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2022/05/05	2023/05/04

## Surge / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	022/05/05	2023/05/04

No.250, Jiangchangsan Road, Jing'an District, Shanghai, China TEL: +86-21-6056 7666 / FAX: +86-21-6056 7555



## Conducted susceptibility / SR7-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Compact Immunity Test	Teseq	NSG 4070b-80	41145	2021/09/03	2022/09/02
System		1100 40700 00	11140	2021/03/03	2022/03/02
CDN	Teseq	CDN M016	50519	2022/01/14	2023/01/13

## Voltage dips and interruptions / SR7-H

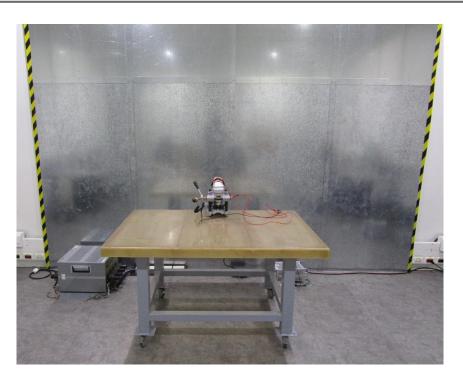
Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2022/05/05	2023/05/04

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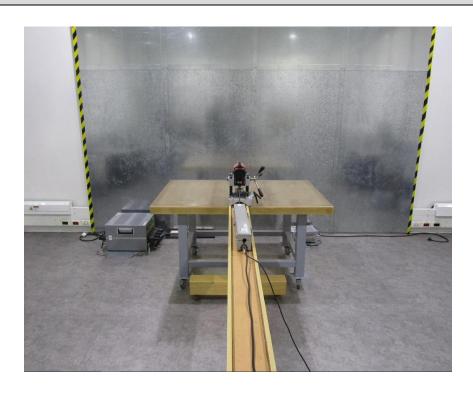


# 9 **TEST PHOTOS**

# Conducted disturbance voltage at mains terminals



# Disturbance power



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# Harmonic current emissions & Flicker



# Electrostatic discharge immunity





# Fast transients, Surges & Voltage dips and short interruptions immunity



## Injected currents (radio-frequency common mode) immunity



End of the report