

Test report No: 6185625.50

# **TEST REPORT**

# Electromagnetic Compatibility (EMC)

Identification of item tested	Magnetic Core Drill
Trademark	AGP
Model and /or type reference	PMD3530G, PMD3530, PME3530, PMX3530, CM/705/1, CM/705/3, LM35G, LMG35, L35G, LG35, LG3530, L3530G, LM3530G, LMG3530, LPG35, LP35G, LP3530G, LPG3530, UNI3530, EM12, KB3001, ECO.35-F, RB30, MBA3530, 29-MD35-2, MAGPRO35, MD3530, MBREVOLP, MB351F, MBA3530, 35PMHPR, HFLP-35
Ratings	110-120 Vac; 50-60 Hz; 1100 W; 220-240 Vac; 50-60 Hz; 1100 W; Class I
Test Laboratory / address	DEKRA Testing and Certification (Shanghai) Ltd. No.250, Jiangchangsan Road, Jing'an District, Shanghai, China
Applicant / address	LEE YEONG INDUSTRIAL CO., LTD.  No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan
Test method requested, standard	EN IEC 55014-1:2021 EN IEC 55014-2:2021 EN IEC 61000-3-2:2019+A1:2021 EN 61000-3-3:2013+A1:2019+A2:2021
Verdict Summary	IN COMPLIANCE
Tested by (name / position & signature)	Stefan Zhao Senior Project Manager
Approved by (name / position & signature)	Wency Yang Technical Manager
Date of issue	2024-04-15
Report template No	TRF_EN55014-1_EN55014-2_EMC02 V1.1

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### **COMPETENCES AND GUARANTEES**

DEKRA is a testing laboratory competent to carry out the tests described in this report.

In order to assure the traceability to other national and international laboratories, DEKRA has a calibration and maintenance program for its measurement equipment.

DEKRA guarantees the reliability of the data presented in this report, which is the result of the measurements and the tests performed to the item under test on the date and under the conditions stated in the report and it is based on the knowledge and technical facilities available at DEKRA at the time of performance of the test.

DEKRA is liable to the client for the maintenance of the confidentiality of all information related to the item under test and the results of the test.

The results presented in this Test Report apply only to the particular item under test established in this document.

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### **GENERAL CONDITIONS**

- 1. This report is only referred to the item that has undergone the test.
- 2. This report does not constitute or imply on its own an approval of the product by the Certification Bodies or Competent Authorities.
- 3. This document is only valid if complete; no partial reproduction can be made without previous written permission of DEKRA.
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- 5. The information provided by the customer in this report may affect the validity of the results, the test lab is not responsible for it.
- 6. The test results presented in this report relate only to the object tested.

#### UNCERTAINTY

For all measurements where guidance for the calculation of the instrumentation uncertainty of a measurement is specified in EN 55016-4-2 (CISPR 16-4-2), EN/IEC 61000-4 series or a product standard, the measurement instrumentation uncertainty has been calculated and applied in accordance with these standards.

Uncertainties have been calculated according to the DEKRA internal document. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95 %. Refer to the Annex 1 for furter information.

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# **ENVIRONMENTAL CONDITIONS**

The climatic conditions during the tests are within the limits specified by the manufacturer for the operation of the EUT and the test equipment. The climatic conditions during the tests were within the following limits:

Ambient temperature	15 °C – 35 °C
Relative Humidity air	30 % – 60 %
Atmospheric pressure	86 kPa – 106 kPa

If explicitly required in the basic standard or applied product / product family standard the climatic values are recorded and documented separately in this test report.

# POSSIBLE TEST CASE VERDICTS

Test case does not apply to test object	N/A
Test object does meet requirement	P (Pass) / PASS
Test object does not meet requirement	F (Fail) / FAIL
Not measured	N/M

### **DEFINITION OF SYMBOLS USED IN THIS TEST REPORT**

☐ Indicates that the listed condition, standard or equipment is applicable for this report/test/EUT.				
☐ Indicates that the listed condition, standard or equipment is not applicable for this report/test/EUT.				
Decimal separator used in this report		Comma (,)		Point (.)

# **ABBREVIATIONS**

For the purposes of the present document, the following abbreviations apply:

EUT : Equipment Under Test

QP : Quasi-Peak
CAV : CISPR Average

AV : Average

CDN : Coupling Decoupling Network
SAC : Semi-Anechoic Chamber

OATS : Open Area Test Site

BW: Bandwidth

AM : Amplitude Modulation
PM : Pulse Modulation

HCP : Horizontal Coupling PlaneVCP : Vertical Coupling Plane

U<sub>N</sub> : Nominal voltageN/A : Not ApplicableN/M : Not Measured

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# **DOCUMENT HISTORY**

Report nr.	Date	Description
6185625.50	2024-04-15	First release

# **REMARKS AND COMMENTS**

The equipment under test (EUT) does meet the requirements of the stated standard(s)/test(s).

The test results relate only to the samples tested.

According to information provided by the manufacturer,

Model PME3530, PMX3530, CM/705/1, CM/705/3, LM35G, LMG35, L35G, LG35, LG3530, L3530G, LM3530G, LMG3530, LPG35, LP35G, LP3530G, LPG3530, UNI3530, EM12, KB3001, ECO.35-F, RB30, MBA3530, 29-MD35-2, MAGPRO35, MD3530, MBREVOLP, MB351F, MBA3530, 35PMHPR and HFLP-35 are same as model PMD3530 except model name.

After review, all tests were carried out on the following models PMD3530 (110-120 V), PMD3530 (220-240 V), PMD3530G (110-120 V) and PMD3530G (220-240 V). The test results stated in this report are also representative for all models.

# **USAGE OF SAMPLES**

Samples undergoing test have been selected by: LEE YEONG INDUSTRIAL CO., LTD.

Samples are composed of the following elements:

Control Nº	Description	Model	Serial Nº	Date of reception
6185625-1	Magnetic Core Drill	PMD3530 (110-120 V)	202009	2023-11-12
6185625-2	Magnetic Core Drill	PMD3530 (220-240 V)	2022047084	2023-11-12
6185625-3	Magnetic Core Drill	PMD3530G (110-120 V)	2023127001	2023-11-12
6185625-4	Magnetic Core Drill	PMD3530G (220-240 V)	N/A	2023-11-12

# Supplemental information:









6185625-1 6185625-2 6185625-3 6185625-4

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# 1 **GENERAL INFORMATION**

Descr	iption of the item:	Magr	netic Core Drill						
	I / Type number:	PMD LM35 LPG3 ECO	3530G, PMD3530, PME3530 5G, LMG35, L35G, LG35, LG 35, LP35G, LP3530G, LPG3 .35-F, RB30, MBA3530, 29-N EVOLP, MB351F, MBA3530	3530, L3 530, UNI MD35-2,	3530G 3530, MAGP	, LM35 EM12 PRO35	530G, L , KB300 , MD35	.MG35 01,	
Trade	mark:	AGP		, 00: 11:11		0			
	facturer:	LEE	YEONG INDUSTRIAL CO., I	_TD.					
		No.2	, Kejia Rd., Douliu City, Yunli	n County	/ 6405	7, Taiv	wan		
Facto	ry:		YEONG INDUSTRIAL CO., I		<u>'</u>				
· uoto	.,	No.2	, Kejia Rd., Douliu City, Yunli	n Count	/ 6405	7. Taiv	wan		
		1.10.2	,			.,			
Rated	power supply:					Refe	rence	ooles	
raico	power suppry	Volta	ge and Frequency			L2	L3	N	PE
			AC: 110-120 V; 50-60 Hz		$\boxtimes$				
			AC: 220-240 V; 50-60 Hz			H			H
			AC:						
			DC:						
Rated	Power:	Refe	r to page 1						
Clock	frequencies:	< 15	MHz						
	parameters:	N/A							
Moun	ting position:	☐ Table top equipment							
		Wall/Ceiling mounted equipment							
		Floor standing equipment							
			Hand-held equipment Other:						
			Other:						
	led use of the Equipment Unde		, ,						_
	pparatus as supplied for the te	st is a N	Magnetic Core Drill, intended	for resid	ential,	comm	nercial a	and lig	ht-
indust	rial use.								
No	Module/parts of test item			Туре			Manuf	acture	:r
	N/A								
No	Documents as provided by the	ne appli	cant – Description	File na	me		Issue	date	
	N/A								
Copy	of marking plate:								
	<del>ٽ</del> '								
N/A									

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# 1.2 **Environment**

The requirements and standards apply to equipment intended for use in:

$\boxtimes$	Residential (domestic) environment.
$\boxtimes$	Commercial and light-industrial environment.
	Industrial environment.

# 1.3 **Test Location**

Test Location	SERTC Testing Center Co., Ltd No. 230, Section 2, Fengshi Road, Fengyuan District, Taichung City, Taiwan
Date (receive sample)	2023-11-12
Date (start test)	2023-11-12
Date (finish test)	2024-03-19

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# 1.4 Classification according to EN IEC 55014-2

The standard EN IEC 55014-2 is subdivided in five categories. For each category, specific immunity requirements are formulated.

<u>Category I:</u> equipment containing no electronic control circuitry. <u>Examples:</u> Appliances, tools and toys that contain no electronic control circuits and only electromechanical components such as switches, thermostats, brush motors, induction motors, heating elements, lighting toys containing only batteries and LED.  Electric circuits consisting of passive components (such as radio interference suppression capacitors or inductors, mains transformers and mains frequency rectifiers) are not considered to be electronic control circuitry.
<u>Category II:</u> mains operated equipment containing electronic control circuitry with no clock frequency higher than 15 MHz.
Category III: battery operated equipment not included in Category I.  Examples: Appliances, tools and toys powered by batteries and that include a microprocessor to provide a selection of functions.  NOTE The assignment to Category III is independent of the clock frequency.  This category also includes equipment provided with rechargeable batteries, which can be charged, directly or indirectly, from the mains. Accordingly, this equipment shall also be subjected to the test requirements for mains operated equipment but only when testing the charging function.  If the equipment can operate its intended functions when connected, directly or indirectly to the mains, then it is not battery operated. Accordingly, it shall be classified as Category II, Category IV or Category V, as applicable, and subjected to the corresponding test requirements when in mains operation.
<u>Category IV:</u> mains operated equipment containing electronic control circuitry with a highest clock frequency greater than 15 MHz but lower than or equal to 200 MHz.
<u>Category V:</u> mains operated equipment containing electronic control circuitry with a highest clock frequency greater than 200 MHz.
equency: Fundamental frequency of any signal used in the device, excluding those which are solely de integrated circuits (IC).

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# 2 **DESCRIPTION OF TEST SETUP**

# 2.1 Operating mode(s) used for tests

During the tests the following operating mode(s) has(have) been used.

Operating mode	Operating mode description	Used for testing		
mode	Operating mode description	Emission	Immunity	
1	Continuous operation without load	$\boxtimes$	$\boxtimes$	
2				
Supplemental information:				

# 2.2 Port(s) of the EUT

	Connected to / Termination	Cable			
Port name and description		Length used during test [m]	Attached during test	Shielded	
AC Mains port	AC Main	2.0	$\boxtimes$		
Supplemental information:					

# 2.3 Support / Auxiliary equipment / unit / software for the EUT

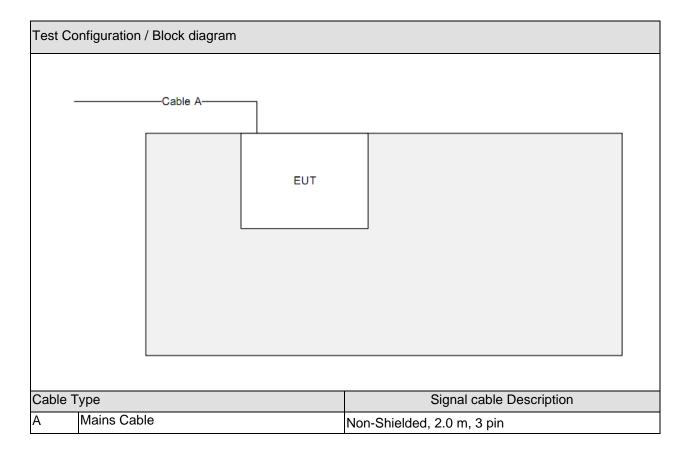
The EUT has been tested with the following auxiliary equipment / unit / software:

Auxiliary equipment / unit / software	Type / Version	Manufacturer	Supplied by			
N/A						
Supplemental information:						

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# 2.4 Test Configuration / Block diagram used for tests

The following test setup / configuration / block diagram has been used during the tests:



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# 3 **VERDICT SUMMARY SECTION**

This chapter presents an overview of standards and results. Refer to the next chapters for details of measured test results and applied test levels.

# 3.1 Standards

Standard	Year	Description	
EN IEC 55014-1	2021 1)	Requirements for household appliances, electric tools and similar apparatus -	
		Part 1: Emission.	
EN 55016-2-1	2014	Methods of measurement of disturbances and immunity - Conducted	
+A1	2017	disturbance measurements.	
EN 55016-2-2	2011	Methods of measurement of disturbances and immunity - Measurement of	
		disturbance power.	
EN 55016-2-3	2017	Methods of measurement of disturbances and immunity - Radiated disturbance	
+A1	2019	measurements.	
EN 55032	2015	Electromagnetic compatibility of multimedia equipment - Emission requirements	
EN IEC 61000-3-2	2019 1)	Limits for harmonic current emissions (equipment input current ≤ 16 A per	
+A1	2021 1)	phase).	
EN 61000-3-3	2013	Limitation of voltage changes, voltage fluctuations and flicker in public low-	
+A1	2019 1)	voltage supply systems, for equipment with rated current ≤ 16 A per phase and	
+A2	2021 1)	not subject to conditional connection.	
EN IEC 55014-2	2021 1)	Requirements for household appliances, electric tools and similar apparatus -	
		Part 2: Immunity – Product family standard.	
EN 61000-4-2	2009	Electrostatic discharge immunity test.	
EN 61000-4-3	2006		
+A1	2008	Radiated, radio-frequency, electromagnetic field immunity test.	
+A2	2010		
EN 61000-4-4	2012	Electrical fast transient/burst immunity test.	
EN 61000-4-5	2014	Curae immunity teet	
+A1	2017	Surge immunity test.	
EN 61000-4-6	2014	Immunity to conducted disturbances, induced by radio-frequency fields.	
EN IEC 61000-4-11	2020	Voltage dips, short interruptions and voltage variations immunity tests.	

<sup>1)</sup> Not harmonized yet.

# 3.2 Deviation(s) from the Standard(s) / Test Specification(s)

The following deviation(s) was / were made from the published requirements of the listed standards: N/A.

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#### 3.3 Overview of results

EMISSION TESTS – EN IEC 55014-1					
Requirement – Test case	Basic standard(s)	Verdict	Remark		
Conducted disturbance at mains terminals (150 kHz – 30 MHz)	EN 55016-2-1	PASS			
Conducted disturbance at wired network ports (150 kHz – 30 MHz)	EN 55016-2-1 EN 55032	N/A	See 2)		
Disturbance power (30 MHz – 300 MHz)	EN 55016-2-2	PASS			
Radiated disturbance (30 MHz – 1000 MHz)	EN 55016-2-3	N/A	See 4)		
Radiated disturbance (1 GHz – 6 GHz)	EN 55016-2-3	N/A	See 3)		
Discontinuous disturbance (clicks) on AC power leads	EN IEC 55014-1	N/A	See 1)		

# Supplementary information:

- 1) Exemptions from click measurements applicable (clause 5.4.3).
- 2) The test is not applicable as the EUT does not have associated ports / wired network ports.
- 3) The highest internal frequency of the EUT is less than 108 MHz.
- 4) According to clause 4.3.4.2 procedure (a) of the CISRP 14-1 standard the EUT is deemed to comply in the frequency range from 300 MHz to 1000 MHz without further measurements.

EMISSION TESTS – EN IEC 61000-3-2, EN 61000-3-3						
Requirement – Test case	Basic standard(s)	Verdict	Remark			
Harmonic current emissions	EN IEC 61000-3-2	PASS				
Voltage changes, voltage fluctuations and flicker	EN 61000-3-3	PASS				
Supplementary information:						

IMMUNITY TESTS – EN IEC 55014-2						
Requirement – Test case Basic standard(s) Verdict Remark						
Electrostatic discharge	EN 61000-4-2	PASS				
Radio-frequency electromagnetic fields	EN 61000-4-3	N/A	See 1)			
Fast transients	EN 61000-4-4	PASS				
Surge transient	EN 61000-4-5	PASS				
Injected currents (radio-frequency common mode)	EN 61000-4-6	PASS				
Voltage dips and short interruptions	EN IEC 61000-4-11	PASS				

# Supplementary information:

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<sup>1)</sup> The equipment is classified as category II equipment according to EN 55014-2, no radio-frequency electromagnetic fields immunity test is applicable.

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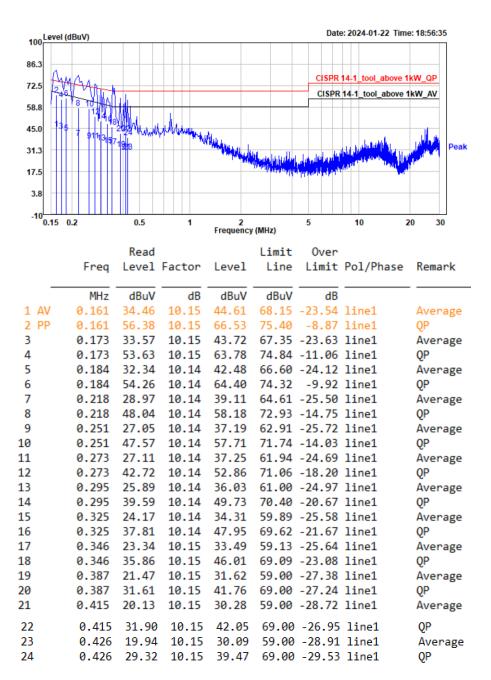
# 4 EMISSION TEST RESULTS

4.1 Conducted disturbance voltage – Mains						T: PASS	
Standard EN IEC 55014-1							
Basic standard		5016-2-1					
Dasic standard	LIVO	3010-2-1					
Limits – Tools			-				
Frequency range [MHz]	Liı	mit: QP [dB(μV) <sup>1]</sup> ]	Limit: /	AV [dB(μV) <sup>1]</sup> ]	IF BW	Detector(s)	
0.15 - 0,35		66 – 56 <sup>2)</sup>	59	- 46 <sup>2)</sup>	9 KHz	QP, CAV	
0,35 - 5,0		56	46		9 KHz	QP, CAV	
5,0 - 30		60	50		9 KHz	QP, CAV	
1) At the transition frequency, t 2) The limit decreases linearly							
☐ Rated power be	low 700 W		Limits as above				
Rated power be	tween 700 ar	nd 1000 W	Limits +4 dB				
Rated power about	ove 1000 W		Limits +1	0 dB			
Performed measuremen	nts						
Scan range (0,9 – 1,1 U	N) 🗆	198 – 264 V <sub>AC</sub>		207 – 253 V	AC 🗵	110/220 V <sub>AC</sub>	
Tested terminal(s) / port		AC mains input pow	/er ⊠	N 🗵	L1	L2	
		DC mains input pow	ver 🗌	Positive (+)		Negative (-)	
Voltage – Mains [V]	110 \	110 Vac / 220 Vac					
Frequency – Mains [Hz]	60 H	60 Hz / 50 Hz					
Test method applied							
		Voltage probe					
Test setup		Table top		Artificial hand applied			
☐ Floor standing		Floor standing	Other:				
Refer to the Annex 3 for test setup pho			photo(s).				
Operating mode(s) used	d Mode	Mode 1					
Remark	For the	For the level of continuous disturbance is not steady, the reading on the measuring receiver is observed for at least 15 s for each measurement.					

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	Measurement data	Port under test	AC mains power input		
	Operating mode / voltage / frequency used	Mode 1/ 110 Vac/ 60 Hz			
Result for sample no.: 6185625-1					

#### Line



#### Remark:

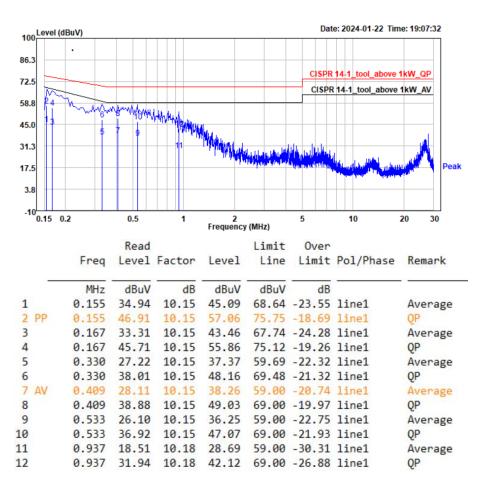
- 1. "orange color" means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

Measurement data	Port u	nder test	AC mains power input			
Operating mode / voltage / frequer	ncy used during	g the test	Mode 1/ 110 Vac/ 60 Hz			
Result for sample no.: 6185625-1 Neutral						
100 Level (dBuV)			Date: 2024-01-22 Tim	e: 19:03:43		
86.3			CISPR 14-1_tool_above	1kW OP		
72.5			CISPR 14-1_tool_above			
58.8			G.G. K. I. I. (CO.)_GBOTO			
45.0	Mil. Ha J. Washing.					
45.0	21	Mahaha	مريانان لفنان بريانان الله	بالانتظار		
31.3	1	The second secon		Peak		
17.5		= 1 - Marily   Mari	diction to the state of the sta			
3.8						
3.0						
-10 0.15 0.2	0.5 1	2	5 10	20 30		
		Frequency (MHz)				
Fnon	Read Level Factor	Lim		Pamanle		
Freq	Level Factor	revel ri	ne Limit Pol/Phase	Remark		
MHz	dBuV dB	dBuV dBu	uV dB			
1 AV 0.161	34.68 10.14	44.82 68.3	15 -23.33 neutral	Average		
2 PP 0.161	56.01 10.14			QP		
3 0.173	33.86 10.14		35 -23.35 neutral	Average		
4 0.173	53.89 10.14		34 -10.81 neutral	QP		
5 0.189	32.06 10.14		25 -24.05 neutral	Average		
6 0.189 7 0.201	52.97 10.14 31.00 10.14		07 -10.96 neutral 56 -24.42 neutral	QP Average		
8 0.201	49.20 10.14		50 -14.26 neutral	OP		
9 0.212	30.22 10.14		92 -24.56 neutral	Average		
10 0.212	44.62 10.14		14 -18.38 neutral	QP		
11 0.223	29.70 10.14	39.84 64.3	31 -24.47 neutral	Average		
12 0.223	45.03 10.14		72 -17.55 neutral	QP		
13 0.247	28.05 10.14		13 -24.94 neutral	Average		
14 0.247	43.76 10.14		39 -17.99 neutral	QP		
15 0.269	26.63 10.14		10 -25.33 neutral 17 -17.91 neutral	Average		
16 0.269 17 0.314	24.39 10.14		27 -25.74 neutral	QP Average		
18 0.314			39 -23.16 neutral	OP		
			29 -25.64 neutral	Average		
20 0.341			20 -19.91 neutral	QP		
21 0.444	19.79 10.15	29.94 59.0	00 -29.06 neutral	Average		
22 0.444	29.60 10.15	39.75 69.	00 -29.25 neutral	QP		
Remark:						
1. " orange color " means this data	is the worst e	mission level.				
1. " orange color " means this data is the worst emission level.  2. Emission Level – Reading Level + Correct Factor (Correct Factor – LISN Insertion Less + Cable Less)						
2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).						
3. Margin = Emission Level – Limit						

Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency use	Mode 1/ 220 Vac/ 50 Hz	

Result for sample no.: 6185625-2

#### Line



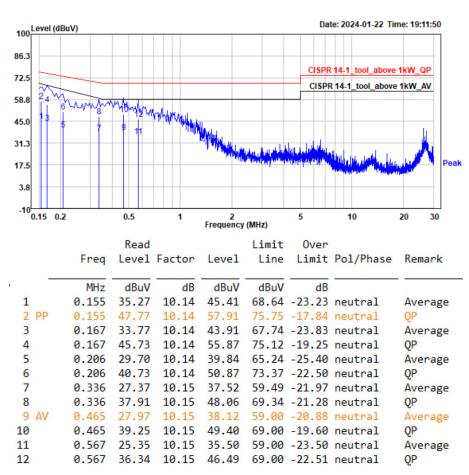
#### Remark:

- 1. " orange color " means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

Measurement data	Port under test	AC mains power input		
Operating mode / voltage / frequency used during the test		Mode 1/ 220 Vac/ 50 Hz		

Result for sample no.: 6185625-2

### Neutral



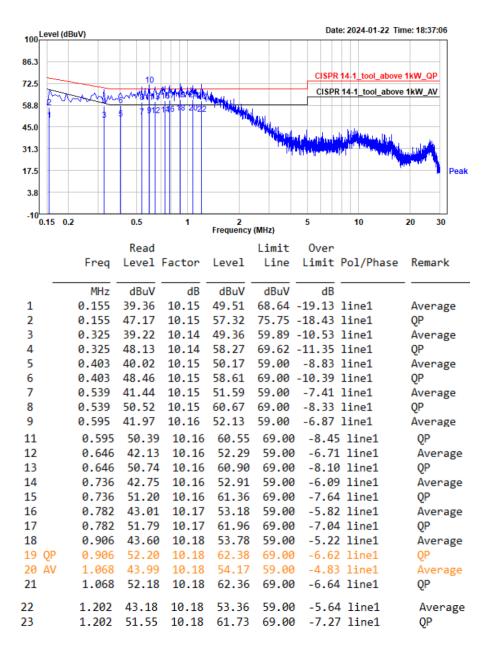
- 1. " orange color " means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

Remark	

Measurement data	ort under test	AC mains power input
Operating mode / voltage / frequency used during the test		Mode 1/ 110 Vac/ 60 Hz

Result for sample no.: 6185625-3

#### Line



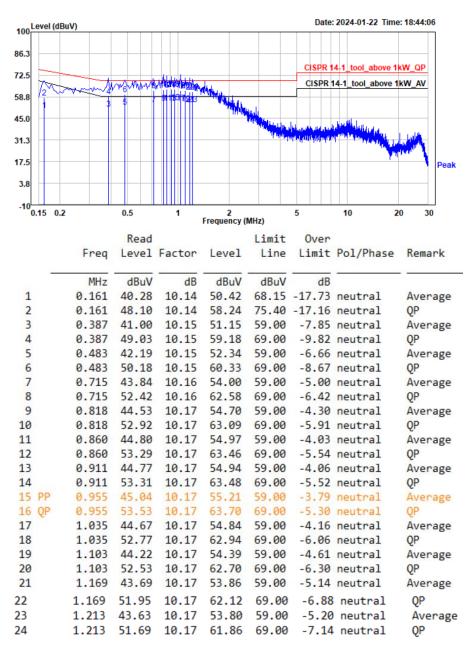
- 1. "orange color" means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

Remark	
--------	--

Measurement data	Port under test	AC mains power input				
Operating mode / voltage / frequency used	Mode 1/ 110 Vac/ 60 Hz					
Result for sample no.: 6185625-3						

Result for sample no.: 6185625-3

#### Neutral



- 1. " orange color " means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

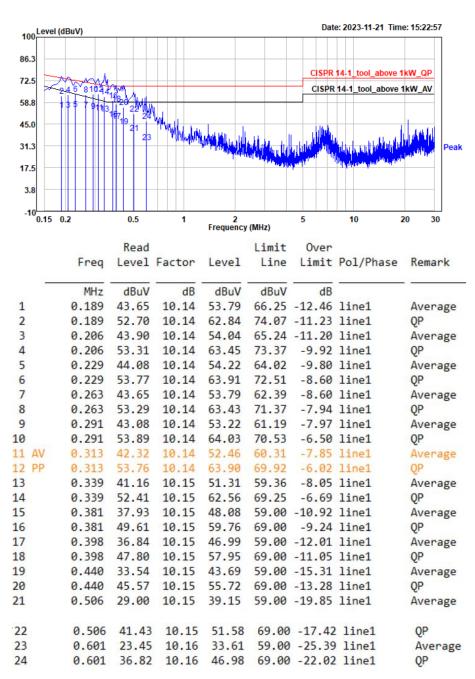
Remark	

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	Measurement data	Port under test	AC mains power input			
	Operating mode / voltage / frequency used	Mode 1/ 220 Vac/ 50 Hz				
Ī	Result for sample no.: 6185625-4					

#### Line



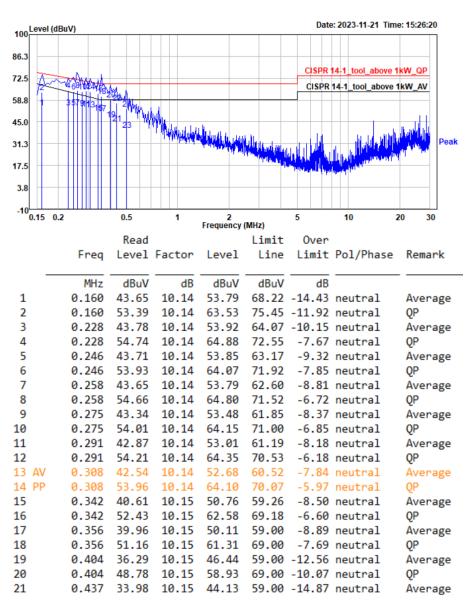
- 1. " orange color " means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

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Re	m	1	r	_
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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used during the test		Mode 1/ 220 Vac/ 50 Hz

Result for sample no.: 6185625-4

#### Neutral



- 1. " orange color " means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

Remark	

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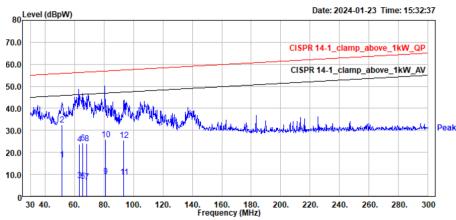
4.2 Disturbance po	VERDICT	: PASS					
Standard	EN IEC 55014-1						
Basic standard	EN 55016-2-2						
Limits – Tools							
Frequency range [MHz]	Limit: QP [dB(pW)]	Limit: AV [dB(pW)]	IF BW	Detector(s)			
30 - 300	45 - 55 1)	35 - 45 1)	120 KHz	QP, CAV			
	Margir	1					
200 - 300	0 - 10 1)		120 KHz	QP, CAV			
1) The limit increases linearly with the	frequency.						
Rated power below 7	00 W		Limits as above	/e			
Rated power betweer	Rated power between 700 and 1000 W Limits +4 dB						
Rated power above 1	Rated power above 1000 W Limits +10 dB						
Performed measurements							
Performed measurements							

Port(	Port(s) under test									
				Load			Control			
Other:			Other:				Other	:		
			,							
Scan	range (0,9 - 1,1 <i>U</i> <sub>N</sub> )		198 -	- 264 V <sub>AC</sub>		207 –	- 253 V	'AC	$\boxtimes$	110/220 V <sub>AC</sub>
Volta	ge – Mains [V]	110 \	/ac / 2	20 Vac						
Frequ	uency – Mains [Hz]	60 Hz	60 Hz / 50 Hz							
						1				
Test	setup	$\boxtimes$	Table top							
			Other:							
		Refer to the Annex 3 for test setup photo(s).								
	litions for exemption	"Limits" reduced by "Margin" applied and passed								
from measurements above 300 MHz		$\boxtimes$	Maximum clock frequency < 30 MHz							
Oper	ating mode(s) used	) used Mode 1								
Remark		For the level of continuous disturbance is not steady, the reading on the								
		measuring receiver is observed for at least 15 s for each measurement.								

**Report no.:** 6185625.50 Page 23 / 52

Measurement data	Port under test	AC mains power input			
Operating mode / voltage / frequency used	Mode 1/ 110 Vac/ 60 Hz				
Desult for complete a CASECSE 4					

Result for sample no.: 6185625-1



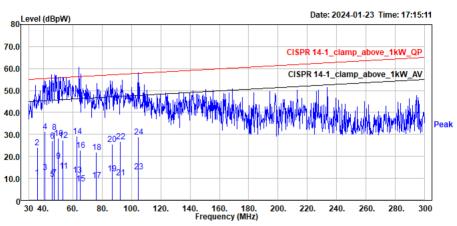
		Read			Limit	0ver			APos
	Freq	Level	Factor	Level	Line	Limit	Pol/Phase	Remark	
-	MHz	dBpW	dB	dBpW	dBpW	dB			cm
1 AV	51.480	-6.84	23.43	16.59	45.78	-29.19		Average	0
2 PP	51.480	9.18	23.43	32.61	55.78	-23.17		QP	0
3	63.415	-16.16	23.52	7.36	46.22	-38.86		Average	170
4	63.415	0.29	23.52	23.81	56.22	-32.41		QP	170
5	65.470	-16.05	23.08	7.03	46.29	-39.26		Average	150
6	65.470	1.15	23.08	24.23	56.29	-32.06		QP	150
7	68.350	-15.91	22.45	6.54	46.40	-39.86		Average	70
8	68.350	1.46	22.45	23.91	56.40	-32.49		QP	70
9	80.875	-13.57	22.81	9.24	46.86	-37.62		Average	250
10	80.875	3.12	22.81	25.93	56.86	-30.93		QP	250
11	93.520	-14.33	23.06	8.73	47.33	-38.60		Average	180
12	93.520	2.39	23.06	25.45	57.33	-31.88		QP	180

# Remark:

- 1. "orange color" means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	d during the test	Mode 1/ 220 Vac/ 50 Hz

Result for sample no.: 6185625-2



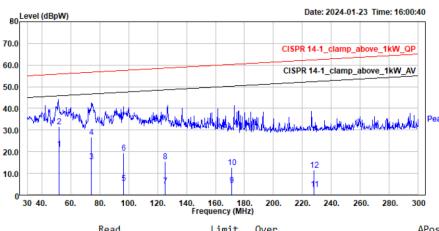
		Read			Limit	0ver			APos
	Freq	Level	Factor	Level	Line	Limit	Pol/Phase	Remark	
_	MHz	dBpW	dB	dBpW	dBpW	dB			cm
1	35.757	-14.44	24.75	10.31	45.19	-34.88		Average	230
2	35.757	-0.64	24.75	24.11	55.19	-31.08		QP	230
3	40.908	-11.38	24.28	12.90	45.38	-32.48		Average	200
4 PP	40.908	6.98	24.28	31.26	55.38	-24.12		QP	200
5	46.131	-13.88	23.71	9.83	45.58	-35.75		Average	120
6	46.131	3.32	23.71	27.03	55.58	-28.55		QP	120
7	47.322	-13.22	23.58	10.36	45.62	-35.26		Average	170
8	47.322	7.30	23.58	30.88	55.62	-24.74		QP	170
9 AV	50.259	-5.35	23.31	17.96	45.73	-27.77		Average	90
10	50.259	4.97	23.31	28.28	55.73	-27.45		QP	90
11	53.454	-10.28	23.63	13.35	45.85	-32.50		Average	130
12	53.454	3.74	23.63	27.37	55.85	-28.48		QP	130
13	63.036	-12.15	23.61	11.46	46.20	-34.74		Average	130
14	63.036	5.50	23.61	29.11	56.20	-27.09		QP	130
15	65.130	-15.56	23.16	7.60	46.28	-38.68		Average	70
16	65.130	-0.33	23.16	22.83	56.28	-33.45		QP	70
17	76.062	-13.36	22.50	9.14	46.69	-37.55		Average	250
18	76.062	-0.70	22.50	21.80	56.69	-34.89		QP	250
19	86.736	-10.88	23.09	12.21	47.08	-34.87		Average	200
20	86.736	2.40	23.09	25.49	57.08	-31.59		QP	200
21	92.526	-12.73	23.12	10.39	47.30	-36.91		Average	60
22	92.526	3.62	23.12	26.74	57.30	-30.56	5	QP	60
23	104.856	-9.58	22.77	13.19	47.75	-34.56	5	Average	320
24	104.856	6.17	22.77	28.94	57.75	-28.81	L	QP	320

- 1. " orange color " means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	d during the test	Mode 1/ 110 Vac/ 60 Hz
Description assemble to a CARCOC O		

Result for sample no.: 6185625-3



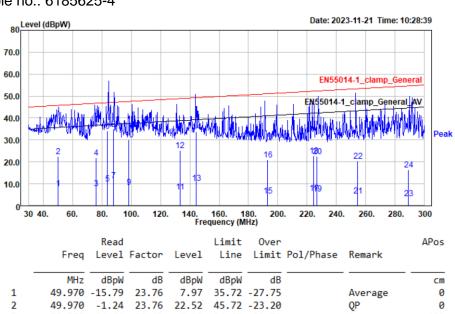
		Kead			Limit	Over			APOS
	Freq	Level	Factor	Level	Line	Limit	Pol/Phase	Remark	
	MHz	dBpW	dB	dBpW	dBpW	dB			cm
1 AV	51.759	-2.20	23.47	21.27	45.79	-24.52		Average	120
2 PP	51.759	8.13	23.47	31.60	55.79	-24.19		QP	120
3	74.022	-6.76	22.35	15.59	46.61	-31.02		Average	0
4	74.022	4.27	22.35	26.62	56.61	-29.99		QP	0
5	96.441	-17.40	22.91	5.51	47.44	-41.93		Average	70
6	96.441	-3.38	22.91	19.53	57.44	-37.91		QP	70
7	125.210	-18.59	22.77	4.18	48.51	-44.33		Average	0
8	125.210	-7.15	22.77	15.62	58.51	-42.89		QP	0
9	171.230	-17.26	21.75	4.49	50.21	-45.72		Average	125
10	171.230	-9.02	21.75	12.73	60.21	-47.48		QP	125
11	228.240	-18.97	21.74	2.77	52.32	-49.55		Average	0
12	228.240	-10.14	21.74	11.60	62.32	-50.72		QP	0

#### Remark:

- 1. "orange color" means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	d during the test	Mode 1/ 220 Vac/ 50 Hz
Decult for comple po : 6105625 4		

Result for sample no.: 6185625-4



	Freq	Level	Factor	Level	Line	Limit	Pol/Phase	Remark	
-	MHz	dBpW	dB .	dBpW	dBpW	dB			cm
1	49.970	-15.79	23.76	7.97	35.72	-27.75		Average	0
2	49.970	-1.24	23.76	22.52	45.72	-23.20		QP	0
3	75.975	-14.44	22.42	7.98	36.68	-28.70		Average	150
4	75.975	-0.38	22.42	22.04	46.68	-24.64		QP	150
5	83.600	-12.48	22.63	10.15	36.97	-26.82		Average	110
6	83.600	11.38	22.63	34.01	46.97	-12.96		QP	110
7 AV	88.080	-11.16	22.75	11.59	37.13	-25.54		Average	70
8 PP	88.080	12.20	22.75	34.95	47.13	-12.18		QP	70
9	98.150	-14.39	22.78	8.39	37.50	-29.11		Average	60
10	98.150	7.28	22.78	30.06	47.50	-17.44		QP	60
11	133.170	-16.18	22.55	6.37	38.80	-32.43		Average	0
12	133.170	2.59	22.55	25.14	48.80	-23.66		QP	0
13	144.360	-11.84	22.17	10.33	39.22	-28.89		Average	35
14	144.360	11.46	22.17	33.63	49.22	-15.59		QP	35
15	192.825	-16.84	21.55	4.71	41.01	-36.30		Average	0
16	192.825	-0.63	21.55	20.92	51.01	-30.09		QP	0
17	224.595	-15.66		5.90	42.19	-36.29		Average	0
18	224.595			22.79	52.19	-29.40		QP	0
19	226.625	-16.11	21.58	5.47	42.26	-36.79		Average	0
20	226.625	0.90	21.58	22.48	52.26	-29.78		QP	0
21	254.310	-17.33	21.84	4.51	43.29	-38.78		Average	110
22	254.310	-1.32	21.84	20.52	53.29	-32.7	7	QP	110
23	289.220	-18.42	21.81	3.39	44.58	-41.19	9	Average	70
24	289.220	-5.34	21.81	16.47	54.58	-38.1	1	QP	70

- 1. " orange color " means this data is the worst emission level.
- 2. Emission Level = Reading Level + Correct Factor (Correct Factor = LISN Insertion Loss + Cable Loss).
- 3. Margin = Emission Level Limit.

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R	e	m	ıa	r	k	

No.250, Jiangchangsan Road, Jing`an District, Shanghai, China

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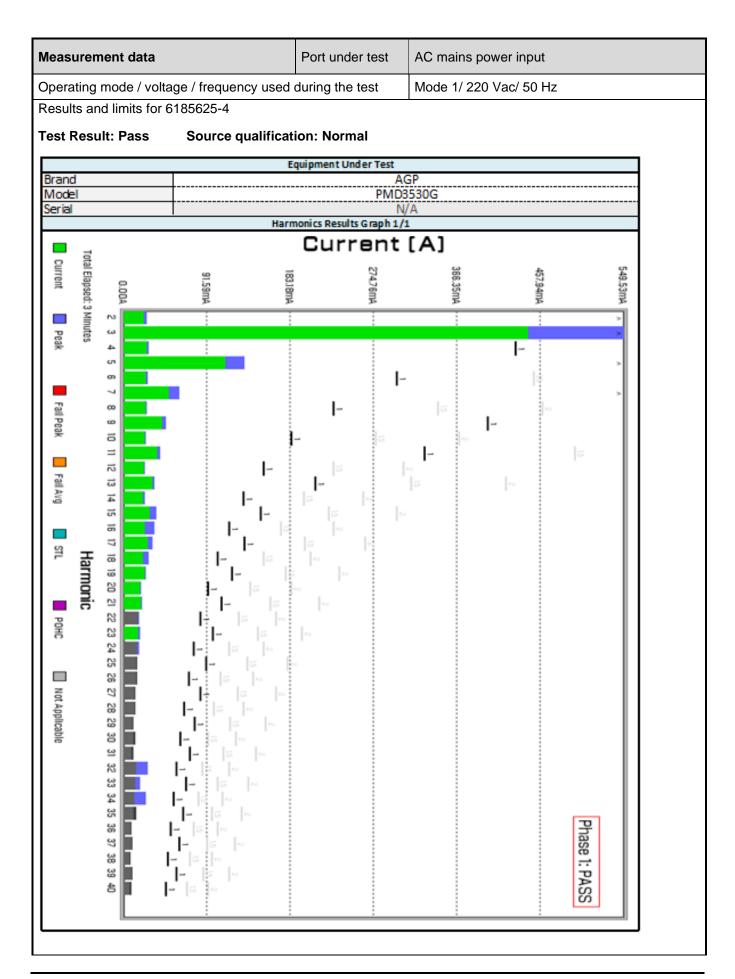
4.3 Harmonic cui	rent ei	missions				VERDICT:	PASS
Standard	EN IE	C 61000-3-2					
Exlusions		Arc welding eq	uipmen	t intended for p	rofessiona	l use.	
(For these categories of		System(s) with	nomina	al voltage(s) les	s than 220	V <sub>AC</sub> (line-to-ne	eutral).
equipment, limits are not specified in the EN 61000-		Equipment with	n rated p	power of ≤ 75 V	V (other tha	an lighting equi	pment).
3-2 standard)		Professional ed	quipmer	nt with total rate	ed power >	1 kW.	
		Symmetrically	controll	ed heating elem	nents with	a rated power	≥ 200 W.
		Independent di	immers	for incandesce	nt lamps w	vith rated power	
	- I						
Classification							
☐ Class A	All app	aratus not class	ified as	Class B, C or E	)		
☐ Class B	Portab	le tools					
		Lighting equipr	ment wit	th active input p	ower > 25	W	
☐ Class C		Lighting equipr	nent wit	th active input p	ower ≤ 25	W	
		(First requirem	ent, Tal	ole 3 column 2)			
		Lighting equipr	ment wit	th active input p	ower ≤ 25	W (Second red	quirement)
Class D	Persor	nal computers, te	elevision	n receivers			
Performed measurements							
Port under test	AC ma	nins power input					
Voltage – Mains [V]	220 Va	ac					
Frequency – Mains [Hz]	50 Hz						
Observation peroid		6.5 min.		2.5 min.		Other:	
Version of measurement		EN 61000-4-7:	2002 +	AM1:2009 (IEC	61000-4-	7:2002+AM1:20	 008)
instrument standard used EN / IEC61000-4-7 (Cl. 7)		EN 61000-4-7:	1991				
Control principle used in		Comply with th	e requir	ements of the 0	Clause 6.1	(EN / IEC 610	00-3-2).
the EUT		Not comply wit	h the re	quirements of t	he Clause	6.1 (EN / IEC	31000-3-2).
Operating mode(s) used	Mode	1					
Remark							

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eası	ırem	ent data		Port	under test	AC mains po	ower input	
pera	ting r	mode / volt	age / frequenc	cy used during	the test	Mode 1/ 220	Vac/ 50 Hz	
esult	s and	d limits for	6185625-2					
est R	Resu	t: Pass	Source qu	ualification: N	lormal			
_				Equipme	nt Under Test			
Brand Mode						GP 3530G		
Serial				Harmonics F	Nesults Graph 1/	I/A '1		
					irrent			
Current	TotalE		sn.				28	23
ent	lapsed	0.00A	53.94mA	107.87mA	161.8ImA	215.75mA	269.68m4	323.62mA
	Total Elapsed: 3 Minutes	~						>
Peak	utes	ω	:					>
		5 6						-
		7						) ·
Fall Peak		ω ω				I-		,
2		5 <b>1</b>				l-	[5	
_		12			I-	5		~
Fall Avg		ت 4			_	I	no	5
		15			I-	[5		~
SIL	_	17				5	-	
_	Harmonic	19			120	F-0	na na	
_	ള.	20 21		-    -	5	~		
POHC	.,			-  s	~	les .		
ñ		22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40	I	-  =  =	In	I~		
		25	I-	I- :	155 No.	~		
Not Applicable		27 2		-    =	~			
pplical		8 29		- 5				
Эle		30 31	-  -	[G ] N	n			
		KS E	1- [	s   ~				
		34	j- ,'-	[E ]~	100			
		35	-  -	5 N				공
		37 3	-  -  -  -	55   N				ase
		38	. 1	[5 ]~				Phase 1: PASS
		8	- 5	No.				SS
			:	:	<u> </u>	:	:	

leasure	ment data		Port under t	est A0	C mains powe	er input	
		Ext	tra Test Inform	ation .			
Current	THDG			14.53%			
		Average	Peak			Limit	
ГНС		323.039mA		346.649r	mΑ		N/A
POHC		31.588mA		34.712n	1Α	251	.375 mA
Voltage	Crest Factor	1.408		1.41			N/A
Current	Crest Factor	1.698		1.72			N/A
	le: .		rmonics Result		In 1 (1)	In 1.74	In 10/6
Harmon	ic Status	Avg (A)	Avg L(A)	Avg %ofL		Peak L(A)	Peak %ofL
<u>L</u>	PASS	2.2771	No Limit	N/A	2.3663	No Limit	N/A
<u> </u>	PASS	0.006501	+	0.601917		1.62	0.519636
3	PASS	0.30004	2.3	13.0452	0.32362	3.45	9.38029
<u>+</u>	PASS	0.007594	÷	1.76612	0.009737	0.645	1.50955
<u>5</u>	PASS	0.11222	1.14	9.84386	0.11673	1.71	6.82632
<u></u>	PASS	0.00732	0.3	2.43993	!	0.45	1.91667
<u></u>	PASS	0.032954		4.27974		1.155	3.06416
3	PASS	0.007927	+	3.44657	0.011016	0.345	3.19304
9	PASS	0.025368	<del>-</del>	6.342		0.6	4.50233
10	PASS	0.007447	÷	4.04728	0.009851	0.276	3.56917
11	PASS	0.020707	i	6.27485	0.022559	0.495	4.55737
L2 L3	PASS	0.006449	<del>!</del>	4.20609	0.007599	0.229995	3.3039
	PASS	0.015298		7.28476	0.016401	0.315	5.20667
L4	PASS	0.006818	+	5.18778	0.007847	0.197145	3.98027
L5 L6	PASS	0.014737		9.82467	0.020029	0.225	8.90178
	PASS	0.015103	<del>;</del>	13.133		0.1725	11.7194
.7	PASS	0.014888	+	11.249	0.018659	0.198525	9.39882
L8 L9	PASS	0.015721		15.3796	0.021961	0.15333	14.3227
	PASS	0.012896	<del>;</del>	10.8901	0.01456	0.17763	8.19681
20 21	PASS	0.007038	+	7.65033	0.008551	0.138	6.19616
T	PASS	0.011542		10.7728	0.012825	0.16071	7.98021
2	PASS	0.006121	÷	7.31874	0.007323	0.125454	5.83696
23	PASS	0.01084	0.097826	11.0809	0.012245	0.146739	8.34475
24 25	PASS	0.007771	<del>!</del>	10.1357	0.012713	0.115001	11.0547
	PASS	0.010347	<del>;</del>	11.4967	0.011596	0.135	8.58963
26 27	PASS	0.007602	+	10.7424	0.012004	0.106154	11.3082
	PASS	0.009711	<del>!</del>	11.6537	!	0.125	8.45283
28	PASS		0.065714		0.006809		
29	PASS	0.009023			0.009999	0.116379	
30	PASS	0.005501			0.00705	0.092	7.6633
31 32	PASS	0.008719			0.009785	0.108872	8.98738
	PASS	0.008742	+	15.2033	0.01954	0.08625	22.6551
3	PASS	0.013552	<del>!</del>	- <u>-</u>	0.019477	<u> </u>	
34	PASS	0.006253				0.081177	
5	PASS	0.008789	+		0.010519		
36 37	PASS	0.005223	<del>!</del>	- <u>-</u>	0.005871		
	PASS	0.00771	0.060811			0.091217	
38	PASS	0.005207			0.005926	· <b></b>	
39	PASS		0.057692		0.008388	·	9.69274
					0.006255	0.069	
22nd Jar	nuary 2024 - 10:						IECSoft v2_6
40	PASS nuary 2024 - 10:	0.005237 51:35	<del>!</del>	11.3837 3	0.006255	·	9.06478 IECSoft v

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Brand Model Berial Current 1 FHC POHC Voltage (	HDG	1	quipment Under	r Test AGP			
lodel erial urrent 1 HC OHC oltage (	HDG	1					
Serial Current 1 THC POHC Voltage (	HDG						
Serial Current 1 THC POHC Voltage (	HDG	F)		PMD353	0G		
Current 1 THC POHC Voltage (	HDG	F)		N/A			
THC POHC Voltage (	HDG		dra Test Inform				
THC POHC Voltage (				16.82%	6		
OHC /oltage(		Average	Peak			Limit	
OHC /oltage(		467.444mA		575.659	mA	1	N/A
/oltage (		40.836mA		43.062mA 251.375m			
Jurrent (	rest Factor	1.41	1.412			1	N/A
	rest Factor	1.695		1.412 N/A 1.733 N/A			V/A
		Ha	armonics Result	ts 1/1			
larmoni	Status	Avg (A)	Avg L(A)	Avg %of	L Peak (A)	Peak L(A)	Peak %ofL
l .	PASS	2.7931	No Limit	N/A	2.9809	No Limit	N/A
2	PASS	0.022826	5 1.08	2.11352	0.026041	1.62	1.60747
3	PASS	0.44523	2.3	19.3578	0.54953	3.45	15.9284
1	PASS	0.025537		5.93884		0.645	4.40574
5	PASS	0.1118	1.14	9.80702	4	1.71	7.79591
5	PASS	0.025216		8.40533		0.45	5.94933
7	PASS	0.05045	3 0.77	6.55234	0.061715	1.155	5.34329 7.57015
3	PASS	0.024449	0.23	10.63		0.345	
9	PASS	0.04221	0.4	10.5525		0.6	7.79917
10	PASS	0.023544		12.7957	0.025074	0.276	9.08478
11	PASS	0.037184		11.2679	0.040107		8.10242
12	PASS	0.022485	0.15333	14.6644	0.023558	0.229995	
11 12 13 14	PASS	0.031739		15.1138	0.034416		10.9257
14	PASS		7 0.13143	16.7443		0.197145	
15 16 17	PASS	0.029419	0.15	19.6127			15.9991
16	PASS	0.023696		20.6052	0.033901	0.1725	19.6528
17	PASS	0.026897	7 0.13235	20.3226	0.032539	0.198525	16.3904
18 19	PASS		1 0.10222	21.1221	0.027852		18.1647
19	PASS	0.023286		19.6639		0.17763	14.1434
20 21 22 23 24	PASS		1 0.092	19.5772		0.138	14.413
<u>/1</u>	PASS	0.019784		18.4656	0.021024	0.160/1	13.082
22	PASS PASS	0.016291	0.083636	19.4785	0.017297	0.125454	13.7875
23		0.016828	0.097826	17.202		0.146739	
	PASS		0.076667				
	PASS	0.014221		15.8011			11.6578
17	PASS	i0.013829	0.070769	114.2502	0.013239	0.106154	110 2456
10	PASS PASS	jU.U119bt	0.083333 0.065714	14.5595	0.012932	0.125	10.3456
25 26 27 28 29	PASS		0.065/14			0.098571	
50	PASS		5 0.061333				14.8642
30 21	PASS	0.00922					
31 32 33 34 35		0.00322	0.072581	24 5002	0.010765 0.02692	0.08625	31.2116
7 <u>4</u>	PASS PASS	0.01414	4 0.0575 0.068182	10 /772	0.02032	0.102273	17 01/10
34	PASS	0.01326	7 0.054118	22.4773	0.010322	0.081177	
35	PASS	0.01223	0.064286	16 8466	0.024337	0.096429	
: 36	PASS		1 0.051111			0.036423	<del>+</del>
36 37 38 39			0.060811			0.091217	
:/ RR	PASS PASS	0.00800	0.048421	14 6300	0.003478	0.072632	10.0311
39	PASS		4 0.057692			0.086538	
10	PASS		7 0.046	14.4074			12.6581
	uary 2024 - 15		Ph:1 Page 3/		10.000704	,5.005	ECSoft v2 6
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4.4 Voltage changes	s, volta	age fluctuations and f	licker		VERDICT	Γ:	PASS
Standard	EN 61	000-3-3					
Limits							
P <sub>ST</sub> (Short term flicker)		≤1	$\boxtimes$	Not Appli	cable		
P <sub>LT</sub> (Long term flicker)		≤ 0,65	$\boxtimes$	Not Appli	cable		
dc (Relative Voltage change)		≤ 3,3%		Not Appli	cable		
d <sub>MAX</sub> (Max. voltage change)		≤ 4%		6%			
		7%		Not Appli	cable		
Supplemental information:							
Performed measurements  Reason for not performing the measurement(s)	Reason for not performing Tests are not necessary because the EUT is unlikely to produce						ce
Port under test	AC Ma	ins power input					
Voltage – Mains [V]	220 Va	ac .					
Frequency – Mains [Hz]	50 Hz						
Test method		Flickermeter according EN	N/IEC 6	31000-4-15	:2011		
		Simulation (Clause 4.2.3 of	of EN / II	EC 61000-	3-3)		
		Analytical method (Clause	4.2.4 o	f EN / IEC	61000-3-3)		
		Use of $P_{st} = 1$ curve (Clau	se 4.2.5	of EN / IE	C 61000-3-3)		
Observation peroid		10 min.	min.		Other:		
	$\boxtimes$	24 times switching accord	ing to A	nnex B			
Operating mode(s) used	Mode	1					

See next page.

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Measurement data	Port under test	AC mains power input
Operating mode used during the test	Mode1/ 220 Vac/ 50 Hz	

# Results and limits for 6185625-2

T-max (dt > 3.3%)	0 ms
Maximum voltage change d <sub>MAX</sub>	0.0456 %
Relative Voltage change dc	0.0028 %
Short term flicker P <sub>ST</sub>	Not applicable
Long term flicker P <sub>LT</sub>	Not applicable

# Results and limits for 6185625-4

T-max (dt > 3.3%)	0 ms
Maximum voltage change d <sub>MAX</sub>	0.0728 %
Relative Voltage change d <sub>C</sub>	0.0010 %
Short term flicker P <sub>ST</sub>	Not applicable

Remark

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# 5 **IMMUNITY TEST RESULTS**

# 5.1 Performance (Compliance) criteria

[According to EN IEC 55014-2 (CISPR 14-2)]

<u>Performance criteria A:</u> The apparatus shall continue to operate as intended during the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonably expect from the apparatus if used as intended.

<u>Performance criteria B</u>: The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. During the test, degradation of performance is allowed however no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonable expect from the apparatus if used as intended.

<u>Performance criteria C:</u> Temporary loss of function is allowed provided the function is self- recoverable or can be restored by the operation of the controls or by any operation specified in the instruction for use.

#### 5.1.1 Performance criteria related to immunity tests

Immunity test	Performance criteria		
Electrostatic discharge	В		
Radio-frequency electromagnetic fields	A		
Fast transients	В		
Surge transient	В		
Injected currents (radio-frequency common mode)	A		
Voltage dips and short interruptions	С		

#### 5.1.2 Manufacturer defined performance criteria

Not provided.

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# 5.2 Monitored - Checked Functions / Parameters

During the immunity tests the following functions of the EUT has/have been monitored/checked.

$\boxtimes$	Motor speed		Display data		
	Switching		Data storage		
	Standby mode		Sensor functions		
	Temperature		Audible signals		
	Power consumption		Others : LED's		
	AC mains input current	$\boxtimes$	Others : function status		
	Timing		Others:		
	Illumination		Others:		
Supp	Supplementary information:				

Immunity test	Monitored - Checked function(s)/parameter(s) during / after the test	Method
Electrostatic discharge	Tool speed / function status	Visual
Dadie for word or all attracts and the fields		Visual / Camera/
Radio-frequency electromagnetic fields		tachometer
Fast transients	Tool speed / function status	Visual
Surge transient	Tool speed / function status	Visual
Injected currents (radio-frequency common mode)	Tool speed / function status	Visual
Voltage dips and short interruptions	Tool speed / function status	Visual
Supplementary information :		

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5.3	Electrostatic discharge immunity	VERDICT:	PASS
-----	----------------------------------	----------	------

Electrostatic discharges (ESD) are the result of persons or objects that accumulate static electricity due to for instance walking on synthetic carpets. The ESD can influence the operation of equipment or damage its electronics, either by a direct discharge or indirectly by coupling or radiation. Both effects are simulated during the tests.

### Requirements

Standard	EN IEC 55014-2							
Basic standard	EN 6	EN 61000-4-2						
Port under test	Enclosure							
Air discharges 1)		±2 kV		±4 kV	$\boxtimes$	±8 kV		kV
Contact discharges 1)		±2 kV	$\boxtimes$	±4 kV		±8 kV		kV
Number of discharges	≥ 10 per polarity with ≥ 1 sec interval.							
1) Tests with lower voltages are not required.								

#### Performed tests for sample 6185625-1, 6185625-2, 6185625-3 and 6185625-4

Set-up		☐ Floor standing			
Ambient temperature [°C]	18 °C	Relative Humidity air [%] 55 %			
Voltage – Mains [V]	110 Vac / 220 Vac				
Frequency – Mains [Hz] 60 Hz / 50 Hz					
Operating mode(s) used	Mode 1				

Test Point		Test Voltage [kV] & Polarity	Coupling type	# of applied discharges / polarity	Discharge interval [s]		
$\boxtimes$	Points on cond	uctive surface.	±4	Contact	10	1	
$\boxtimes$	Points on non-	conductive surface.	±8	Air	10	1	
$\boxtimes$	HCP top side.		±4	Contact	10	1	
$\boxtimes$	HCP bottom side.		±4	Contact	10	1	
$\boxtimes$	VCP right side.		±4	Contact	10	1	
$\boxtimes$	VCP left side.		±4	Contact	10	1	
$\boxtimes$	VCP front side.		±4	Contact	10	1	
$\boxtimes$	VCP rear side.		±4	Contact	10	1	
Observation(s)  During the test no loss of performance was observed. After the intended No unacceptable loss of performance or data was of performance or data was of performance or data was of performance.					unctioned as		

Observation(s)

During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.

Supplementary information:

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5.4	Electrical Fast Transients immunity	VERDICT:	PASS
	•		

The EFT immunity test simulates disturbances by bursts of very short transients caused for example by switching off loads such as an AC motor or bouncing relay contacts. The transients are likely to disturb electronics but less likely to cause damage.

### Requirements

Standa	ard	EN IEC 55014-2					
Basic	standard	EN 61000-4-4					
Pulse	characteristics	5/50 ns					
Port			Test level	Repetition frequency	Duration		
	AC input-output power 1)		± 1000 V	5 KHz	2 min. / polarity		
	DC input-output power 2)	± 500 V	5 KHz	2 min. / polarity			
	Signal and Control lines	± 500 V	5 KHz	2 min. / polarity			
1) For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.							
<sup>2)</sup> Not a	<sup>2)</sup> Not applicable to battery operated appliances that cannot be connected to the mains while in use.						

<sup>&</sup>lt;sup>3)</sup> Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

### Performed tests for sample 6185625-1, 6185625-2, 6185625-3 and 6185625-4

Voltage – Mains [V]	110 \	110 Vac / 220 Vac			
Frequency – Mains [Hz]	60 Hz	60 Hz / 50 Hz			
Operating mode(s) used	Mode 1				
Test Set-up		Equipment standing on floor at (0	$0.1 \pm 0$	.01) m above ground plane	
	$\boxtimes$	Equipment on the table (0.1 ± 0.01) m above ground plane			
		Artificial hand applied. Location refer to annex 3.			
Coupling	$\boxtimes$	Common mode		Other: unsymmetric mode	

Port(s) under test		Test Voltage &Polarity	Repetition Frequency	Test duration / polarity	Injection method			
AC / DC mains powe	r input	1 kV	5 KHz	2 min	$\boxtimes$	CDN		Clamp
AC / DC power output			5 KHz			CDN		Clamp
Ethernet / LAN			5 KHz			CDN		Clamp
Observation(s)  During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.								

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# 5.5 Surge transient immunity VERDICT: PASS

The surge transient immunity test simulates the surges that are caused by over-voltages due to indirect (induced) lightning transients. The pulse is a slow transient with high-energy contents and due to its long duration may cause damage to an unprotected EUT.

#### Requirements

	ı					
Standard	EN IEC 55014-2	EN IEC 55014-2				
Basic standard	EN 61000-4-5					
Pulse characteristics						
Repetition rate	≥ 60 secs. (for each test level and phase angle)					
Number of pulses	5 pulses (at each p	polarity and phase a	angle)			
Port		Test level & Polarity & Coupling Phase and				
Port		Line to Line	Line to Earth	[°]		
AC input power 1)	+ 1 kV	+ 2 kV	90			
AC input power 1)	- 1 kV	- 2 kV	270			
1) Tests with lower voltages are not required.						

#### Performed tests for sample 6185625-1, 6185625-2, 6185625-3 and 6185625-4

The state of the s	
Voltage – Mains [V]	110 Vac / 220 Vac
Frequency – Mains [Hz]	60 Hz / 50 Hz
Operating mode(s) used	Mode 1
Repetition rate	60 secs. (for each test level and phase angle)
Number of pulses	5 pulses (at each polarity and phase angle)

	Port(s) under test	Coupling	Test level & Polarity	Phase angle [°]	Remark	
$\boxtimes$	AC mains input power	Line to Neutral	+1 kV	90		
$\boxtimes$	AC mains input power	Line to Neutral	-1 kV	270		
$\boxtimes$	AC mains input power	Line to Earth	+ 2 kV	90		
$\boxtimes$	AC mains input power	Line to Earth	- 2 kV	270		
$\boxtimes$	AC mains input power	Neutral to Earth	+ 2 kV	90		
$\boxtimes$	AC mains input power	Neutral to Earth	- 2 kV	270		
Obse	During the test no loss of performance was observed. After the test the EUT Observation(s) functioned as intended. No unacceptable loss of performance or data was observed.					
Supp	Supplementary information:					

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5.6	Injected currents (RF common mode) immunity	VERDICT:	PASS
-----	---	----------	------

During this test the immunity of the equipment for induced or conducted electromagnetic fields is checked. Fields generated by radio and other transmitters cause RF voltages in long cables like the mains network. This test reproduces these induced disturbing voltages by injecting them to the EUT via the cabling.

#### Requirements

Standard EN IEC 55014-2					
Basic	standard	EN 61000-4-6			
	Frequency range	Modulation	Step size	Dwell time	
	0.15 – 80 MHz	80 % AM (1 kHz)	≤ 1%	≥ 0,5 s	
$\boxtimes$	0.15 – 230 MHz	80 % AM (1 kHz)	≤ 1%	≥ 0,5 s	
	Port		Test I	evel, <i>U</i> o	
	AC input-output power 1)		3 V		
	DC input-output power <sup>2) 3)</sup>		1 V		
	Signal and Control lines	4)	1 V		

<sup>1)</sup> For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

#### Performed tests for sample 6185625-1, 6185625-2, 6185625-3 and 6185625-4

Frequency rai	nge (a <sub>l</sub>	Modulation (applied)	Step size (applied)			
☐ 0.15 – 80 MHz	$\boxtimes$	0.15 – 230 MHz	80 % AM (1 kHz)	1 %		
Voltage – Mains [V]	110 \	Frequency – Mains [Hz]	60Hz / 50 Hz			
Operating mode(s) used	Operating mode(s) used Mode 1					
	1					
Test set-up		Equipment standing on fl	oor at $(0.1 \pm 0.01)$ m above	ground plane.		
	$\boxtimes$	Equipment on the table $(0.1 \pm 0.01)$ m above ground plane.				
		Artificial hand applied.				

Port(s) under test		Test Level (applied)	Injection method	Dwell time (applied)	Remark		
AC mains power input		3 V	CDN-M3	3 s			
	During the test	no loss of per	formance was observed	After the test the	e FLIT functioned		
Observation(s)	_		e loss of performance or				
Supplementary information:							

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<sup>&</sup>lt;sup>2)</sup> Not applicable to battery operated appliances that cannot be connected to the mains while in use.

<sup>&</sup>lt;sup>3)</sup> Applicable to battery operated appliances that can be connected to the mains while in use, or to appliances for which the length of d.c. cables may exceed 3 m according to the manufacturer's functional specification.

<sup>&</sup>lt;sup>4)</sup> Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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# 5.7 Power supply interruptions and dips immunity VERDICT: PASS

The purpose of the test is to verify the immunity of the equipment against voltage dips and voltage interruptions. It helps to ensure that the equipment functions properly (as expected and safely) with power supply fluctuations. Voltage dips and interruptions are caused by faults in the LV, MV, HV networks (short-circuit or ground faults).

#### Requirements

Standard	EN IEC 55014-2	EN IEC 55014-2						
Basic standard	EN 61000-4-11							
# of dips & interruptions	3 dips / interrupti	3 dips / interruptions for each test level and phase angle						
Interval between events	≥ 10 seconds	≥ 10 seconds						
Port	Test level 1)	Period (Cycles)		Performance Criteria				
Poit	Test level "	50 Hz	60 Hz	Performance Criteria				
AC input power port	U <sub>NOM</sub> – 100 %	0.5	0.5	C; Refer to the chapter 5.1 for details.				
AC input power port	U <sub>NOM</sub> – 60 %	10 12		C; Refer to the chapter 5.1 for details.				
AC input power port	U <sub>NOM</sub> – 30 %	25	30	C; Refer to the chapter 5.1 for details.				

<sup>&</sup>lt;sup>1)</sup> Changes to the voltage level shall occur at a zero crossing point in the a.c. voltage waveform.

NOTE: Where the equipment has a rated voltage range the following shall apply:

- If the voltage range does not exceed 20% of the lower voltage specified for the rated voltage range. A single voltage within that range may be selected for testing.
- In all other cases, the test procedure shall be applied for both the lowest and highest voltages declared in the voltage range.

#### Performed tests for sample 6185625-1, 6185625-2, 6185625-3 and 6185625-4

UNOM [VAC]	Terminal	Voltage dip [% U <sub>NOM</sub> ]	Duration	- <i>-</i> -	Repetion rate	Number of dips per test	Phase angle	
		[ /o UNOM]	50 Hz	60 Hz	[s]	aipo poi toot	[°]	
220	L-N	0	0,5	/	10	3	0, 180	
220	L-N	40	10	/	10	3	0, 180	
220	L-N	70	25	/	10	3	0, 180	
110	L-N	0	/	0.5	10	3	0, 180	
110	L-N	40	/	12	10	3	0, 180	
110	L-N	70	/	30	10	3	0, 180	
Operating mo	ode(s) used	Mode 1						
Observation(s)  During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.								
Supplementary information:								

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# **IDENTIFICATION OF THE EQUIPMENT UNDER TEST**

### **EUT PHOTOS**

6



PMD3530 (110-120 V)

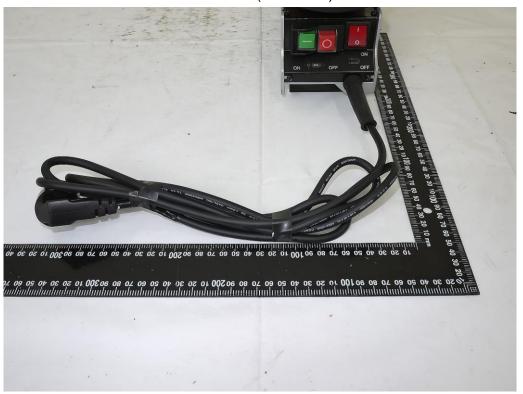


PMD3530 (110-120 V)

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PMD3530 (220-240 V)



PMD3530 (220-240 V)

# **EUT PHOTOS**



PMD3530G (110-120 V)



PMD3530G (110-120 V)



PMD3530G (220-240 V)



PMD3530G (220-240 V)

### 7 ANNEX 1- MEASUREMENT UNCERTAINTIES

The table(s) below show(s) measurment uncertainties of the EMC test set-ups. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k= 2, providing a level of confidence of approximately 95 %.

Electromagnetic Interferen	Electromagnetic Interference							
Measurement Item	Measurement Frequency	Polarization	Uncertainty					
Conducted Emission	150 kHz ~ 30 MHz	LINE / NEUTRAL	± 3.44dB					
Absorbing clamp test	30MHz ~ 300MHz	Voltage	± 4.37dB					
Harmonic current emission	-	-	± 0.53%					
voltage fluctuations and flicker	-	-	± 0.44%					
Electromagnetic Susceptil	oility							
Measurement		Item	Uncertainty					
Electrostatic Discharges (ESD)			Rise time Tr ± 12.71% ns Voltage peak ± 1.74%V Peak current lp ± 3.35% A Current at 30 ns ± 3.47% ns Current at 60 ns ± 3.47% ns					
Electrical Fast Transients and bursts			CDN & Clamp V peak ± 12.82% V Rise time ± 9.25% ns Pulse width ±6.25% ns					
Surges			V peak = $\pm$ 9.75% V Rise time = $\pm$ 14.54% us Duration = $\pm$ 2.04% us					
Conducted Disturbances, induced by RF fields			M2/M3/M5 ± 1.40 dB Clamp ± 3.21 dB					
Voltage Dips, Interruptions,	and variations		± 1.61% V					

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# 8 ANNEX 2 - USED EQUIPMENT

Conducted disturbance								
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date			
Receiver	R&S	ESHS10	835499/012	10/30/2023	10/29/2024			
LISN	INTRX	LIN63-4	1803001	03/12/2024	03/12/2025			
LISN	Schwarzbeck	NSLK-8127	01071	7/6/2023	7/5/2024			
Coaxial Cable	SUHNER	RG214	C001-1358175	6/21/2023	6/20/2024			
Attenuator	JYEBAO	FAT- NM5NF5T6G2W10	ATT002	10/24/2023	10/23/2024			
test software	Audix	E3	20180316b	NA	NA			

Disturbance power								
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date			
EMI test receiver	R&S	ESR7	102004	4/28/2023	4/27/2024			
Absorbing clamp	AMETEK CTS Europe GmbH	MDS21	60696	6/14/2023	6/13/2024			
Coaxial cable	HUBER+SHUN ER	RG223	C002	6/13/2023	6/12/2024			
Attenuator	AMETEK CTS Europe GmbH	ATT6dB	LE263	6/13/2023	6/12/2024			
test software	Audix	E3	20180316b	NA	NA			

Harmoni	Harmonic current emissions & Voltage changes, voltage fluctuations and flicker								
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date				
Power source	N4L	N4A30	91J-12901	4/14/2023	4/13/2024				
Flicker Impedance Network	N4L	IMP323	91G-12804	4/14/2023	4/13/2024				
power Analyzer	N4L	PPA5531	166-05417	4/14/2023	4/13/2024				
Test software	N4L	IEC_Soft	2.6	NA	NA				

Electrostatic discharge immunity								
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date			
ESD Simulator	NoiseKen	ESS-S3011A	ESS1848144	02/03/2024	02/02/2025			
ESD Gun	NoiseKen	GT-30RA	ESS1848164	02/03/2024	02/02/2025			
Thermometer	Elitech	GSP-6	EFG22A102880	3/12/2024	3/11/2025			

Fast transient immunity								
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date			
EFT Burst Generator	EMCLioncel	EFT-406CB	180803	02/16/2024	02/15/2025			
Coupling Decoupling	EMCLioncel	CDN-433CB	180801	02/16/2024	02/15/2025			

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No.250, Jiangchangsan Road, Jing`an District, Shanghai, China

TEL: +86-21-6056 7666 / FAX: +86-21-6056 7555

Networks					
EMC clamp	EMCLioncel	EFTC	18071802	02/15/2024	02/14/2025

Surge immunity							
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date		
Surge controller	EMCLioncel	SCU-614A+	0180202	NA	NA		
Surge generator	EMCLioncel	LSG-510CB+	0171101	02/16/2024	02/15/2025		
coupling Device Network	EMCLioncel	CDN-5310P	0180302	02/16/2024	02/15/2025		

Injected currents immunity							
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date		
Signal generator	Keysight	N5171B	MY57281132	3/12/2024	3/11/2025		
Power Amplifier	fflight communication	NTWPA-4K0100	18103215	NA	NA		
100W attunator	JPT	JPTATT-03-6	ATT17001	3/13/2024	3/12/2025		
Couple device network	EMC Liconcel	CDN-M5-32	181001	5/10/2023	5/9/2024		
Couple device network	EMC Liconcel	CDN-M3-16	181103	5/10/2023	5/9/2024		
Couple device network	EMC Liconcel	CDN-M2-16	018074	5/10/2023	5/9/2024		
EM Clamp	FRANKONIA	EMCL-20	18101672-0113	5/10/2023	5/9/2024		
Power sensor	Keysight	U2004A	MY57420018	3/12/2024	3/11/2025		
test software	Audix	12	20181211	NA	NA		

Voltage dips and short interruptions immunity							
Instrument	Manufacturer	Model No.	Serial No.	Calibration Date	Valid Date		
Power source	N4L	N4A30	91J-12901	02/15/2024	02/14/2025		
Voltage drop simulator	EMCLioncel	VDS-1103	21101	02/15/2024	02/14/2025		
Adjust power module	EMCLioncel	RGL-232	21101	02/15/2024	02/14/2025		

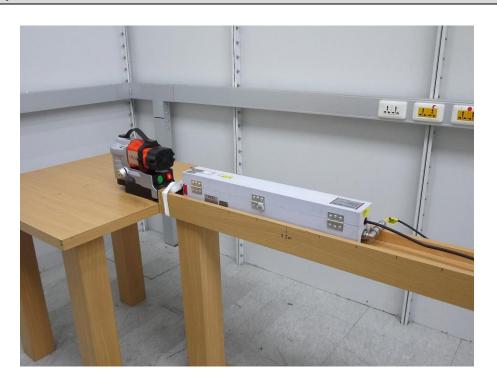
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# 9 **ANNEX 3 - TEST PHOTOS**





# **Disturbance power**



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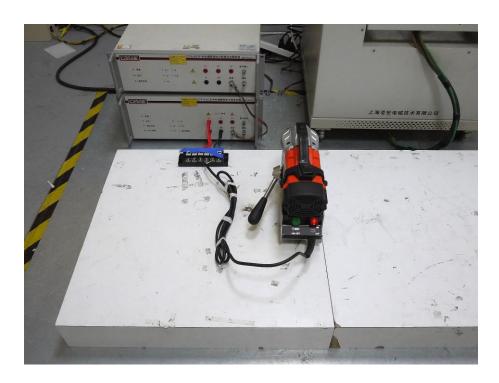
# Harmonic current emissions & Voltage changes, voltage fluctuations and flicker



# **Electrostatic discharge immunity**



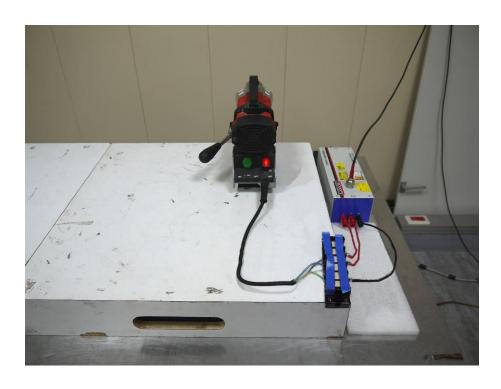
# **Fast transients**



# **Surges**



# Injected currents (radio-frequency common mode) immunity



# Voltage dips and short interruptions immunity



**End of the report**