

Test report No: 6018727.51

TEST REPORT Electromagnetic Compatibility (EMC)

Identification of item tested	DIGITAL BENDING MACHINE
Trademark	AGP
Model and /or type reference	DB32, AB32, KW1500991, TG32, Z01011, MR-320. 1800, REB32, CT142, CT132, CT133, CT143, CT130, CT140, T070
Ratings	220-240 Vac; 50~60 Hz; 1700 W; Class II
Test Laboratory / address	DEKRA Testing and Certification (Shanghai) Ltd.
Applicant / address	LEE YEONG INDUSTRIAL CO., LTD. No.2, Kejia Rd., Douliu City, Yunlin County 64057, Taiwan
Test method requested, standard	EN 55014-1:2017;
	EN 55014-2:2015;
	EN 61000-3-2:2014;
	EN 61000-3-3:2013
Verdict Summary	IN COMPLIANCE
Tested by	Kaiyuan Dai
	(Project Engineer) Cai yran. Pai
Approved by	Zuyao Fan
	(Project Manager) Zuyaw. Zan
Date of issue	2020-07-20
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COMPETENCES AND GUARANTEES

DEKRA is a testing laboratory competent to carry out the tests described in this report.

In order to assure the traceability to other national and international laboratories, DEKRA has a calibration and maintenance program for its measurement equipment.

DEKRA guarantees the reliability of the data presented in this report, which is the result of the measurements and the tests performed to the item under test on the date and under the conditions stated in the report and it is based on the knowledge and technical facilities available at DEKRA at the time of performance of the test.

DEKRA is liable to the client for the maintenance of the confidentiality of all information related to the item under test and the results of the test.

The results presented in this Test Report apply only to the particular item under test established in this document.

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GENERAL CONDITIONS

- 1. This report is only referred to the item that has undergone the test.
- 2. This report does not constitute or imply on its own an approval of the product by the Certification Bodies or Competent Authorities.
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- 5. The information provided by the customer in this report may affect the validity of the results, the test lab is not responsible for it.
- 6. The test results presented in this report relate only to the object tested.

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UNCERTAINTY

For all measurements where guidance for the calculation of the instrumentation uncertainty of a measurement is specified in EN 55016-4-2 (CISPR 16-4-2), EN/IEC 61000-4 series or a product standard, the measurement instrumentation uncertainty has been calculated and applied in accordance with these standards.

Uncertainties have been calculated according to the DEKRA internal document. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

ENVIRONMENTAL CONDITIONS

The climatic conditions during the tests are within the limits specified by the manufacturer for the operation of the EUT and the test equipment. The climatic conditions during the tests were within the following limits:

Ambient temperature	15 °C – 35 °C
Relative Humidity air	30% - 60%
Atmospheric pressure	86 kPa – 106 kPa

If explicitly required in the basic standard or applied product / product family standard the climatic values are recorded and documented separately in this test report.

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POSSIBLE TEST CASE VERDICTS

Test case does not apply to test object	N/A
Test object does meet requirement	P (Pass) / PASS
Test object does not meet requirement	F (Fail) / FAIL
Not measured	N/M

DEFINITION OF SYMBOLS USED IN THIS TEST REPORT

☐ Indicates that the listed condition, standard or equipment is applicable for this report/test/EUT.					
☐ Indicates that the listed condition, standard or equipment is not applicable for this report/test/EUT.					
Decimal separator used in this report Comma (,) Point (.)					

ABBREVIATIONS

For the purposes of the present document, the following abbreviations apply:

EUT : Equipment Under Test

QP : Quasi-Peak
CAV : CISPR Average

AV : Average

CDN : Coupling Decoupling Network SAC : Semi-Anechoic Chamber

OATS : Open Area Test Site

BW: Bandwidth

AM : Amplitude Modulation PM : Pulse Modulation

HCP : Horizontal Coupling PlaneVCP : Vertical Coupling Plane

U_N : Nominal voltage

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DOCUMENT HISTORY

Report nr.	Date	Description
6018727.51	2020-07-20	First release

REMARKS AND COMMENTS

The equipment under test (EUT) does meet the requirements of the stated standard(s)/test(s).

The test results relate only to the samples tested.

According to the declaration from manufacturer, all models are identical except model name.

Therefore, model DB32 was selected for the full test and the result is also representative for all models as well.

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1 **GENERAL INFORMATION**

1.1 General Description of the Item(s)

Descr	Description of the item: DIGITAL BENDING MACHINE					
Model	/ Type number:	DB32	DB32			
Representative Types				EB32, CT142,		
		CT132, CT133, CT143, CT130, CT140, T070				
Trade	mark:	AGP				
Manuf	facturer:	LEE YEONG INDUSTRIAL CO.,				
		No.2, Kejia Rd., Douliu City, Yunl	<u> </u>	iwan		
Facto	ry:	LEE YEONG INDUSTRIAL CO.,				
		No.2, Kejia Rd., Douliu City, Yunl	in County 64057, Ta	iiwan		
	Power:	220-240 Vac; 50~60 Hz; 1700 W;	Class II			
	frequencies:	Not provided				
	parameters:	N/A				
Mount	ting position:	Table top equipment				
		Floor standing equipment	Wall/Ceiling mounted equipment			
		Hand-held equipment				
	Other:					
Intend	led use of the Equipment Unde	r Test (EUT)				
N/A						
No	Module/parts of test item		Туре	Manufacturer		
	N/A					
	<u> </u>					
No	Documents as provided by the	ne applicant – Description	File name	Issue date		
	N/A					
Сору	of marking plate:					
NI/A						
N/A						

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1.2 **Environment**

The requirements and standards apply to equipment intended for use in:

\boxtimes	Residential (domestic) environment.
\boxtimes	Commercial and light-industrial environment.
	Industrial environment.

1.3 Test Location

Location	DEKRA Testing and Certification Co.,Ltd.		
Address	No.372-2, Sec. 4, Zhongxing Rd., Zhudong Township, Hsinchu County 31061, Taiwan, R.O.C		
Date	July 2020		
Supervised by	Kaiyuan Dai		

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1.4 Classification according to EN 55014-2

The standard EN 55014-2 is subdivided in four categories. For each category, specific immunity requirements are formulated.

	Category I: Apparatus containing no electronic control circuitry.
	<u>Examples:</u> Motor operated appliances, lighting toys, track sets without electronic control units, tools, heating appliances, UV and IR radiators and apparatus containing components such as electromechanical switches and thermostats.
	Electric circuits consisting of passive components (such as radio interference suppression capacitors or inductors, mains transformers and mains frequency rectifiers) are not considered to be electronic control circuitry.
	<u>Category II:</u> Transformer toys, dual supply toys, mains powered motor operated appliances, tools, heating appliances and similar electric apparatus (for example – UV radiators, IR radiators and microwave ovens) containing electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.
	<u>Category III:</u> Battery powered apparatus (with built-in batteries or external batteries), which in normal use is not connected to the mains, containing an electronic control circuitry with no internal clock frequency or oscillator frequency higher than 15 MHz.
	Category IV: All other apparatus covered by the scope of the EN 55014-2 standard.
·	equency: Fundamental frequency of any signal used in the device, excluding those which are solely de integrated circuits (IC).

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2 **DESCRIPTION OF TEST SETUP**

2.1 Operating mode(s) used for tests

During the tests the following operating mode(s) has(have) been used.

Operating mode	Operating mode description	Used for testing		
	Operating mode description	Emission	Immunity	
1	Normal operation	\boxtimes	\boxtimes	
2				
3				
4				
5				
6				
Supplemental information:				

2.2 Port(s) of the EUT

	Connected to /	Cable						
Port name and description	Termination	Length used	Attached	Shielded				
		during test [m]	during test					
N/A								
Supplemental information:								

2.3 Support / Auxiliary equipment / unit / software for the EUT

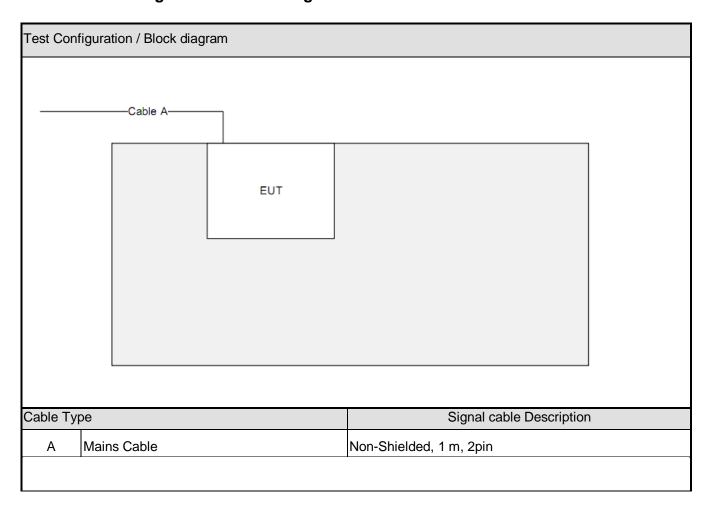
The EUT has been tested with the following auxiliary equipment / unit / software:

Auxiliary equipment / unit / software	Type / Version	Manufacturer	Supplied by
N/A			
Supplemental information:			

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2.4 Test Configuration / Block diagram used for tests



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3 **VERDICT SUMMARY SECTION**

This chapter presents an overview of standards and results. Refer to the next chapters for details of measured test results and applied test levels.

3.1 **Standards**

Standard	Year	Description
EN 55014-1	2017 1)	Requirements for household appliances, electric tools and similar apparatus – Part 1: Emission.
EN 55016-2-1	2014	Methods of measurement of disturbances and immunity – Conducted disturbance measurements.
EN 55016-2-2	2010	Methods of measurement of disturbances and immunity – Measurement of disturbance power.
EN 55016-2-3	2010	Methods of measurement of disturbances and immunity – Radiated disturbance
+A1	2010	measurements.
+A2	2014	
EN 61000-3-2	2014	Limits for harmonic current emissions (equipment input current ≤ 16 A per
		phase).
EN 61000-3-3	2013	Limitation of voltage fluctuations and flicker
EN 55014-2	2015 1)	Requirements for household appliances, electric tools and similar apparatus –
		Part 2: Immunity – Product family standard.
EN 61000-4-2	2009	Electrostatic discharge immunity test.
EN 61000-4-3	2006	Radiated, radio-frequency, electromagnetic field immunity test.
+A1	2008	
+A2	2010	
EN 61000-4-4	2012	Electrical fast transient/burst immunity test.
EN 61000-4-5	2014	Surge immunity test.
EN 61000-4-6	2014	Immunity to conducted disturbances, induced by radio-frequency fields.
EN 61000-4-11	2004	Voltage dips, short interruptions and voltage variations immunity tests.

50) Not harmonized yet.

3.2 Deviation(s) from the Standard(s) / Test Specification(s)

No deviation.

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3.3 Overview of results

EMISSION TESTS – EN 55014-1							
Requirement – Test case	Basic standard(s)	Verdict	Remark				
Conducted disturbance voltage at mains terminals (150 KHz – 30 MHz)	EN 55016-2-1	PASS					
Conducted disturbance voltage at load terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A					
Conducted disturbance voltage at additional terminals (150 KHz – 30 MHz)	EN 55016-2-1	N/A					
Disturbance power (30 MHz to 300 MHz)	EN 55016-2-2	PASS	See 2)				
Radiated electromagnetic disturbances (30 – 1000 MHz)	EN 55016-2-3	N/A					
Discontinuous disturbance (clicks) on AC power leads	EN 55014-1	N/A	See 1)				

Supplementary information:

- 1) Exemptions from click measurements applicable (clause 4.2.3).
- 2) According to clause 4.1.2.3.2 procedure (a) of the EN 55014-1 standard the EUT is deemed to comply in the frequency range from 300 MHz to 1000 MHz without further measurements.

EMISSION TESTS – EN 61000-3-2, EN 61000-3-3							
Requirement – Test case	Basic standard(s)	Verdict	Remark				
Harmonic current emissions	EN 61000-3-2	PASS					
Voltage changes, voltage fluctuations and flicker	EN 61000-3-3	PASS					
Supplementary information:							

IMMUNITY TESTS – EN 55014-2								
Requirement – Test case Basic standard(s) Verdict								
Electrostatic discharge	EN 61000-4-2	PASS	See 1)					
Radio-frequency electromagnetic fields	EN 61000-4-3	N/A						
Fast transients	EN 61000-4-4	PASS	See 1)					
Surge transient	EN 61000-4-5	PASS	See 1)					
Injected currents (radio-frequency common mode)	EN 61000-4-6	PASS	See 1)					
Voltage dips and short interruptions	EN 61000-4-11	PASS	See 1)					
	•	•	•					

Supplementary information:

1) The equipment is classified as category 1 equipment according to EN 55014-2; no immunity tests are applicable.

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4.1



PASS

VERDICT:

4 EMISSION TEST RESULTS

Conducted disturbance voltage - Mains

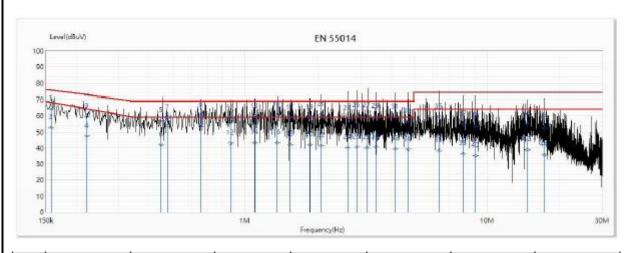
Standard	EN 5	5014-1									
Basic standard	EN 5	5016-2-1									
Limits – Tools											
Frequency range [MHz]	Lir	mit: QP [dB(μV) ^{1]}]	Li	mit: A	V [dB(μV) ^{1]}]	IF	BW		Detecto	or(s)
0,15 - 0,35		66 – 56 ²⁾		59	- 46 ²	2)	9	KHz		QP, C	AV
0,35 - 5,0	;	56		46			9	KHz		QP, C	AV
5,0 - 30		60		50			9	KHz		QP, C	AV
1) At the transition frequency, the lower 2) The limit decreases linearly with the l											
Rated power below 700) W		Limi	its as	above						
☐ Rated power between 7	700 an	d 1000 W	Limi	its +4	dB						
□ Rated power above 1000 W Limits +10 dB											
Performed measurements											
Scan range (0,9 – 1,1 <i>U</i> _N)		198 – 264 V _{AC}			207 – 2	53 Vac	;		23	0 Vac	
Tested terminal(s) / port	\boxtimes	AC mains input pow	/er	\boxtimes	N I	⊠ L	.1		L2		L3
		DC mains input pow	/er		Positive (+)				Neg	gative (-)
Voltage – Mains [V]	230 \	/ac									
Frequency – Mains [Hz]	50 Hz	7									
Test method applied		Artificial mains netw	 :work								
		Voltage probe									
Test setup		Table top		\boxtimes	Artificia	l hand	appli	ed			
		Floor standing			Other:						
Refer to the Annex 3 for t				test setup photo(s).							
Operating mode(s) used	Mode 1										
Remark											

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	

Line



No	Frequency	Emission Level		Margin	_	Correct Factor	Detector
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dB)	Туре
1	0.157	64.53	75.75	-11.22	54.86	9.67	QP
2	0.157	52.95	68.64	-15.69	43.28	9.67	AV
3	0.221	59.83	73.52	-13.69	50.14	9.68	QP
4	0.221	47.39	65.45	⊦18.07	37.70	9.68	AV
5	0.449	56.99	69.00	-12.01	47.26	9.73	QP
6	0.449	42.06	59.00	-16.94	32.33	9.73	AV
7	0.478	58.70	69.00	-10.30	48.96	9.74	QP
*8	0.478	53.96	59.00	-5.04	44.22	9.74	AV
9	0.657	60.20	69.00	-8.80	50.44	9.76	QP
10	0.657	53.65	59.00	-5.35	43.88	9.76	AV
11	0.872	59.07	69.00	-9.93	49.27	9.80	QP
12	0.872	43.08	59.00	-15.92	33.28	9.80	AV
13	1.095	59.73	69.00	-9.27	49.91	9.82	QP
14	1.095	43.51	59.00	-15.49	33.68	9.82	AV
15	1.358	61.06	69.00	-7.94	51.23	9.83	QP
16	1.358	43.49	59.00	-15.51	33.66	9.83	AV

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easu	rement data		P	ort under test	AC mains	power input	
17	1.54	59.16	69.00	-9.84	49.32	9.84	QP
18	1.54	42.29	59.00	-16.71	32.46	9.84	AV
19	1.858	59.08	69.00	-9.92	49.23	9.85	QP
20	1.858	42.15	59.00	-16.85	32.30	9.85	AV
21	2.065	60.71	69.00	-8.29	50.86	9.85	QP
22	2.065	41.73	59.00	-17.27	31.88	9.85	AV
23	2.655	58.26	69.00	-10.74	48.39	9.87	QP
24	2.655	40.19	59.00	-18.81	30.32	9.87	AV
25	2.899	59.96	69.00	-9.04	50.09	9.87	QP
26	2.899	40.60	59.00	-18.40	30.73	9.87	AV
27	3.2	60.09	69.00	-8.91	50.21	9.88	QP
28	3.2	40.27	59.00	-18.73	30.39	9.88	AV
29	3.478	59.60	69.00	-9.40	49.71	9.88	QP
30	3.478	40.55	59.00	-18.45	30.66	9.88	AV
31	4.187	59.54	69.00	-9.46	49.63	9.91	QP
32	4.187	39.57	59.00	-19.43	29.66	9.91	AV
33	4.715	56.78	69.00	-12.22	46.86	9.93	QP
34	4.715	39.29	59.00	-19.71	29.37	9.93	AV
35	6.361	59.23	74.00	-14.77	49.25	9.98	QP
36	6.361	38.66	64.00	-25.34	28.68	9.98	AV
37	7.982	55.04	74.00	-18.96	45.00	10.04	QP
38	7.982	36.35	64.00	-27.65	26.31	10.04	AV
39	8.998	53.58	74.00	-20.42	43.51	10.07	QP
40	8.998	35.26	64.00	-28.74	25.18	10.07	AV
41	14.723	55.33	74.00	-18.67	45.13	10.20	QP
42	14.723	39.06	64.00	-24.94	28.86	10.20	AV
43	17.305	52.62	74.00	-21.38	42.38	10.24	QP
44	17.305	35.77	64.00	-28.23	25.53	10.24	AV

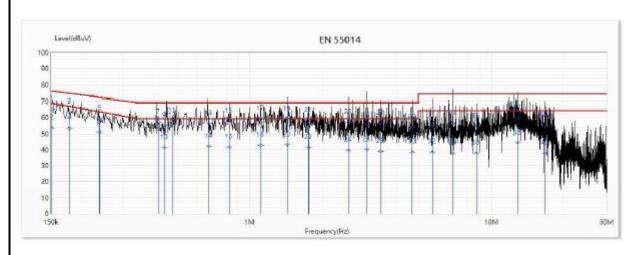
Remark	

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	

Neutral



No	Frequency	Emission Leivel	Limit	Margin	Reading Level	Correct Factor	Detector
	(MHz)	(dBuV)	(dBuV)	(dB)	(dBuV)	(dB)	Туре
1	0.151	65.14	75.97	-10.83	55.47	9.67	QP
2	0.151	53.48	68.96	-15.48	43.81	9.67	AV
3	0.179	63.34	74.98	-11.64	53.66	9.68	QP
4	0.179	53.37	67.54	-14.17	43.69	9.68	AV
5	0.238	59.45	72.90	-13.45	49.77	9.69	QP
6	0.238	50.95	64.58	-13.63	41.26	9.69	AV
7	0.418	56.89	69.00	-12.11	47.17	9.72	QP
8	0.418	52.50	59.00	-6.50	42.77	9.72	AV
9	0.443	54.89	69.00	-14.11	45.16	9.73	QP
10	0.443	41.29	59.00	-17.71	31.56	9.73	AV
11	0.478	58.17	69.00	-10.83	48.43	9.74	QP
*12	0.478	55.02	59.00	-3.98	45.29	9.74	AV
13	0.678	56.41	69.00	-12.59	46.64	9.76	QP
14	0.678	41.81	59.00	-17.19	32.04	9.76	AV
15	0.818	57.68	69.00	-11.32	47.89	9.79	QP
16	0.818	41.79	59.00	-17.21	32.00	9.79	AV

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Measurement data			Po	ort under test	AC mains	power input	
17	1.11	59.29	69.00	-9.71	49.46	9.82	QP
18	1.11	42.75	59.00	-16.25	32.93	9.82	AV
19	1.433	59.04	69.00	-9.96	49.21	9.83	QP
20	1.433	42.88	59.00	-16.12	33.04	9.83	AV
21	1.748	58.34	69.00	-10.66	48.50	9.84	QP
22	1.748	41.41	59.00	-17.59	31.57	9.84	AV
23	2.561	56.88	69.00	-12.12	47.01	9.87	QP
24	2.561	39.62	59.00	-19.38	29.75	9.87	AV
25	3.045	55.13	69.00	-13.87	45.25	9.88	QP
26	3.045	40.06	59.00	-18.94	30.19	9.88	AV
27	3.483	56.19	69.00	-12.81	46.30	9.88	QP
28	3.483	38.88	59.00	-20.12	28.99	9.88	AV
29	4.708	53.87	69.00	-15.13	43.94	9.93	QP
30	4.708	38.45	59.00	-20.55	28.52	9.93	AV
31	5.685	55.69	74.00	-18.31	45.73	9.97	QP
32	5.685	38.62	64.00	-25.38	28.66	9.97	AV
33	6.939	56.38	74.00	-17.62	46.36	10.01	QP
34	6.939	37.62	64.00	-26.38	27.61	10.01	AV
35	8.68	54.56	74.00	-19.44	44.48	10.09	QP
36	8.68	37.73	64.00	-26.27	27.64	10.09	AV
37	12.882	59.86	74.00	-14.14	49.63	10.23	QP
38	12.882	44.33	64.00	-19.67	34.11	10.23	AV
39	16.718	55.06	74.00	-18.94	44.72	10.33	QP
40	16.718	38.01	64.00	-25.99	27.67	10.33	AV

Remark	

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4.2	Conducted distu	ırbance voltage– Load terminals	VERDICT:	N/A	
Standar	.q	EN 55014-1			

Standard	EN 55014-1
Basic standard	EN 55016-2-1

Limits

Frequency range [MHz]	Limit: QP [dB(μ V) ^{1]}]	Limit: AV [dB(μV) ^{1]}]	IF BW	Detector(s)		
0,15 - 0,50	80	70	9 KHz	QP, CAV		
5,0 - 30	74	64	9 KHz	QP, CAV		
1) At the transition frequency, the lower limit applies.						

Performed measurements

Port(s) /	Port(s) / Terminal(s) under test								
□ (p	lease write the name o	f the p	ort under test)		Other:				
□ 04	ther:				Other:				
Voltage	Mains [V]	(Plea	se write the voltage/\	voltage	s used for testing)				
Frequen	ncy – Mains [Hz]	(Plea	se write the frequenc	y/frequ	uencies used for testing)				
Test me	thod applied		Voltage probe						
			ISN - Impedance Stabilisation Network						
			CDN according to EN / IEC 61000-4-6						
			Current probe						
			Artificial mains network						
Test set	up		Table top		Artificial hand applied				
			Floor standing		Other:				
		Refer to the Annex 3 for test setup photo(s).							
Operatir	ng mode(s) used	Please write the operating mode(s) used during testing							
Remark	Remark								

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4.3 Conducted distu	VERDICT:	N/A	
Standard	EN 55014-1		
Basic standard	EN 55016-2-1		

Limits

Frequency range [MHz]	Limit: QP [dB(μ V) ^{1]}]	Limit: AV [dB(μV) ^{1]}]	IF BW	Detector(s)		
0,15 - 0,50	80	70	9 KHz	QP, CAV		
5,0 - 30	74	64	9 KHz	QP, CAV		
1) At the transition frequency, the lower limit applies.						

Performed measurements

Port(Port(s) / Terminal(s) under test							
	(please write the name of	of the p	ort under test)		Other:			
	Other:				Other:			
Volta	ige Mains [V]	(Plea	se write the voltage/\	oltage	s used for testing)			
Frequ	uency – Mains [Hz]	(Plea	se write the frequenc	y/frequ	uencies used for testing)			
Test	method applied		CDN according to EN / IEC 61000-4-6					
			ISN - Impedance Stabilisation Network					
			Voltage probe					
			Current probe					
			Artificial mains network					
			Other:					
Test	setup		Table top		Artificial hand applied			
			Floor standing		Other:			
			Refer to the Annex 3 for test setup photo(s).					
Operating mode(s) used Please write the operating				mode	(s) used during testing			
Rem	ark							
_								

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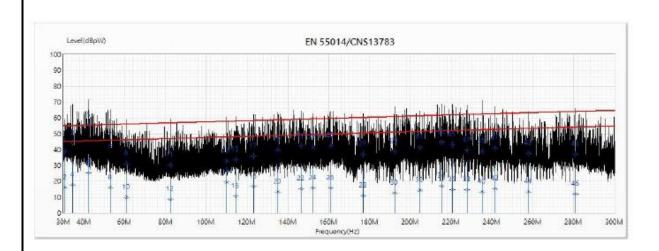


4.4 Disturbance power (30 MHz – 300 MHz)								٧	'ERDIC	: PASS	
Star	ndard	EN 5	5014-	1							
Bas	ic standard	EN 5	5016-2	2-2							
Limit	s – Tools										
Fred	quency range [MHz]	Limit	: QP [c	lB(pW)]	Limit:	AV [dB(pW)]		IF BW	Detector(s)	
	30 - 300		45 –	· 55 ¹⁾	;	35 –	45 ¹⁾	1	20 KHz	QP, CAV	
		•		Margir	า						
	200 - 300		0 -	· 10 ¹⁾	-			1	20 KHz	QP, CAV	
1) The	e limit increases linearly with the	frequenc	ey.								
	Rated power below 70	0 W						Lim	nits as abc	ve	
	Rated power between	700 ar	nd 100	0 W				Lim	Limits +4 dB		
\boxtimes	Rated power above 10	000 W						Lim	Limits +10 dB		
	ormed measurements (s) under test										
	AC mains input power			Load			ТП	Cont	rol		
	Other:					1	Other:				
		ī									
	n range (0,9 – 1,1 <i>U</i> _N)			- 264 V _{AC}		207	– 253 \	/ _{AC}	<u></u> ⊠ 23	30 V _{AC}	
	age – Mains [V]	230 Vac									
Frequency – Mains [Hz] 50 Hz											
Test	t setup		Table top			ing	ng				
			Other:								
			Refer to the Annex 3 for test setup photo(s).								
	ditions for exemption		"Limi	ts" reduced by "l	Margin'	applied	and pa	ssed			
	n measurements above MHz		Maximum clock frequency < 30 MHz								
Ope	erating mode(s) used	Mode	e 1								
Ren	. ,										

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Measurement data	Port under test	AC mains power input
Operating mode / voltage / frequency used	Mode 1/ 230 Vac/ 50 Hz	



No	Frequency	Emission Level	Limit	Margin	Reading Level	Correct Factor	Detector
	(MHz)	(dBpW)	(dBpW)	(dB)	(dBpW)	(dB)	Туре
1	30.87	38.85	55.03	-16.18	14.53	24.32	QP
2	30.87	15.88	45.03	-29.15	-8.44	24.32	AV
3	34.53	44.20	55.17	-10.96	20.31	23.90	QP
4	34.53	17.91	45.17	-27.25	-5.98	23.90	AV
*5	42.33	55.23	55.46	-0.22	31.96	23.28	QP
6	42.33	25.33	45.46	-20.12	2.06	23.28	AV
7	52.95	42.58	55.85	-13.27	19.07	23.51	QP
8	52.95	16.19	45.85	-29.66	-7.32	23.51	AV
9	60.9	31.10	56.14	-25.05	7.31	23.79	QP
10	60.9	10.03	46.14	-36.11	-13.76	23.79	AV
11	82.35	30.53	56.94	-26.41	8.24	22.30	QP
12	82.35	8.45	46.94	-38.49	-13.85	22.30	AV
13	109.83	32.88	57.96	-25.08	10.53	22.35	QP
14	109.83	19.38	47.96	-28.57	-2.96	22.35	AV
15	114.57	33.80	58.13	-24.33	11.39	22.41	QP
16	114.57	10.49	48.13	-37.65	-11.92	22.41	AV

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Mea	surement data		Ро	ort under test	AC mair	ns power input		
17	7 123.15	35.95	58.45	-22.50	13.57	22.38	QP	
18	8 123.15	16.76	48.45	-31.69	-5.61	22.38	AV	
19	9 135.12	39.88	58.89	-19.01	17.89	22.00	QP	
20	0 135.12	13.25	48.89	-35.64	-8.74	22.00	AV	
21	1 146.49	42.38	59.31	-16.94	20.83	21.55	QP	
22	2 146.49	15.30	49.31	-34.01	-6.24	21.55	AV	
23	3 152.28	41.74	59.53	-17.79	20.46	21.28	QP	
24	4 152.28	15.78	49.53	-33.75	-5.50	21.28	AV	
25	5 160.95	42.68	59.85	-17.17	21.79	20.89	QP	
26	6 160.95	15.87	49.85	-33.98	-5.02	20.89	AV	
27	7 176.94	37.34	60.44	-23.10	16.88	20.45	QP	
28	8 176.94	11.03	50.44	-39.41	-9.43	20.45	AV	
29	9 192.39	38.84	61.01	-22.17	18.68	20.16	QP	
30	0 192.39	12.75	51.01	-38.27	-7.41	20.16	AV	
31	1 204.69	41.18	61.47	-20.29	21.07	20.11	QP	
32	2 204.69	14.42	51.47	-37.05	-5.69	20.11	AV	
33	3 215.4	44.70	61.87	-17.17	24.40	20.30	QP	
34	4 215.4	17.02	51.87	-34.85	-3.28	20.30	AV	
35	5 220.53	43.03	62.06	-19.02	22.64	20.39	QP	
36	6 220.53	14.54	52.06	-37.51	-5.85	20.39	AV	
37	7 227.79	39.63	62.33	-22.70	19.03	20.59	QP	
38	8 227.79	14.51	52.33	-37.81	-6.08	20.59	AV	
39	9 235.05	38.78	62.59	-23.82	17.98	20.80	QP	
40	0 235.05	13.26	52.59	-39.33	-7.53	20.80	AV	
4	1 241.38	40.94	62.83	-21.89	20.01	20.93	QP	
42	2 241.38	15.25	52.83	-37.58	-5.67	20.93	AV	
4:	3 257.79	37.44	63.44	-26.00	16.65	20.79	QP	
44	4 257.79	13.42	53.44	-40.01	-7.37	20.79	AV	
45	5 280.86	37.34	64.29	-26.95	16.93	20.41	QP	
41	6 280.86	11.92	54.29	-42.37	-8.49	20.41	AV	
		_	_	_		_		

Remark	

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4.5 Radia	ted electromagnetic disturbances (30 – 1000 MHz)	VERDICT:	N/A
-----------	--	----------	-----

Standard	EN 55014-1
Basic standard	EN 55016-2-3
Test method	Antenna method according to EN 55016-2-3 standard.

Limits

Frequency	L	imit: QP [dB(μV/m) ¹⁾]		IF BW	Detector
[MHz]	@3 m.	@5 m.	@10 m.	IL DAA	Detector
30 - 230	40	36	30	120 KHz	QP
230 - 1000	47	43	37	120 KHz	QP
1) At the transition frequency, t	he lower limit applies.			•	

Performed measurements

Port under test	Enclo	Enclosure							
Voltage Mains [V]	(Pleas	(Please write the voltage/voltages used for testing)							
Frequency - Mains [Hz]	(Pleas	se write the frequency/frequencies used for testing)							
Test method applied	OATS or SAC with measurement distance [m]: 3 m.								
		OATS or SAC with measurement distance [m]: 5 m.							
	OATS or SAC with measurement distance [m]: 10 m.								
Test setup	\square	Equipment on a table of 80 cm height							
		Equipment on the floor (insulated from ground plane)							
		Other:							
	Refer	to the Annex 3 for test setup photo(s).							
Operating mode(s) used	Please write the enerating mode(s) used during testing								
	1 1000	Please write the operating mode(s) used during testing							
Remark									

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Supplementary information:



4.6 Dis	scontinuo	inuous disturbance (clicks) on AC						ver l	leads	s V	ERDI	CT:	N/A
										•			
Standard			EN 55	014-1									
Frequency [N	 /IHz]		Limit:	QP [dE	3(μV)]		IF BW			Detector			
0,15	-		66	<u> </u>	(1 /2			Ç) KHz		Qı	uasi-Pe	eak (QP)
0,50			56					Ç) KHz		Qı	uasi-Pe	eak (QP)
1,40			56					9) KHz		Qı	uasi-Pe	eak (QP)
30,0			60					ξ) KHz		Qı	ıasi-Pe	eak (QP)
Performed m	easuremen	its											
Scan range (0,9 - 1,1 <i>U</i>⊳	ı)	\boxtimes	198 –	264 V _A	C		207	7 25	3 V _{AC}		—V _{AC}	;
Voltage – Ma	ins [V]		264 V	ac							I	I	
Frequency -	Mains [Hz]		50 Hz										
Test method	applied			Artifici	al main	s network							
				Voltag	e probe)							
Test setup			\boxtimes	Table	top			Flo	or sta	nding			
				Other:	,	<u>'</u>							
Operating mo	ode(s) used		Mode	1									
Remark													
Reason for n	ot	\boxtimes		•		ne observed						e limit 1	for
performing th	ie test		contin	uous d	isturba	nce, these a	re no	t cor	sidere	ed to be o	licks.		
Measuremen	t results		Neutra	al		Line 1			Line			Line	3
			First N	Aeasur	ement:	Determinati	on of	the	limit L	- Quas	i-peak		
Frequency (MHz)	Limit L		nber of			Number of		Fime		Click		ased	Increased
, ,	(dBµV)	shor				clicks – N₁	me		min.)	rate N	limit	(dB)	Limit L _q
0,15	66 56		0		0 0	0		2 2					
0,5 1,4	56		0	+	0 0	0		<u>≠</u>					
30	60		θ	-	0	0		2					
		ated c	Helick rate N is not more than 5 times per minute and all the clicks are classified a							ssified as			
						emed to cor	•						
	measurem	ient at	an incr	eased	limit.								
Frequency Second measurement with Limit = L _q (Upper quartile method):													
(MHz)	Limit Lq (dBµV)	Num	Number of clicks — N₂ Number of authorized clicks N2 ≤N1/4						2	/erdict			
0,15	(- /												
0,5													
1,4								_					
30													

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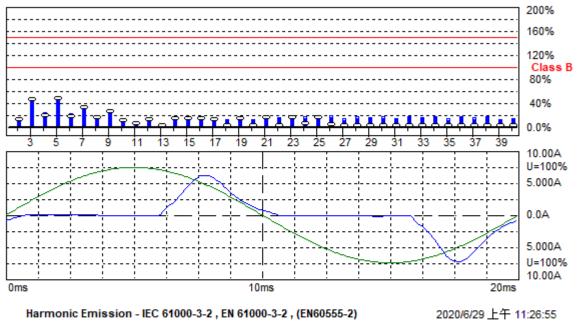


4.7	Harmonic cur	rent er	missions				VERDICT:	PASS				
Standa	rd	EN 61	000-3-2									
Exlusio	ns		Arc welding equipment intended for professional use.									
	ese categories of		System(s) with	System(s) with nominal voltage(s) less than 220 V _{AC} (line-to-neutral).								
	ent, limits are not ed in the EN 61000-		Equipment with	Equipment with rated power of ≤ 75 W (other than lighting equipment).								
3-2 star	ndard)		Professional ed	Professional equipment with total rated power > 1 kW.								
			Symmetrically of	controlle	ed heating eleme	nts with a	a rated power ≥	200 W.				
			Independent di	mmers	for incandescent	lamps w	ith rated power	≤ 1 kW.				
Classifi	cation											
	Class A	All app	aratus not classi	fied as	Class B, C or D							
	Class B	Portab	le tools									
			☐ Lighting equipment with active input power > 25 W									
	Class C		Lighting equipment with active input power ≤ 25 W (First requirement, Table 3 column 2)									
			Lighting equipment with active input power ≤ 25 W (Second requirement)									
	Class D	Personal computers, television receivers										
Perform	ed measurements											
Port un	der test	AC mains power input										
Voltage	e – Mains [V]	230 Vac										
Freque	ncy – Mains [Hz]	50 Hz										
Observ	ation peroid		6.5 min.	\boxtimes	2.5 min.		Other:					
	of measurement	\boxtimes	EN 61000-4-7:2	2002 +	AM1:2009 (IEC 6	1000-4-7	7:2002+AM1:20	08)				
instrument standard used EN / IEC61000-4-7 (Cl. 7)			EN 61000-4-7:	1991								
Control	principle used in	\boxtimes	Comply with the	e requir	ements of the Cl	ause 6.1	(EN / IEC 6100	0-3-2).				
the EU			Not comply with	n the re	quirements of the	Clause	6.1 (EN / IEC 6	1000-3-2).				
Operati	ng mode(s) used	Mode	1									
Remark												

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Measurement data	Port under test	AC mains power input		
Operating mode / voltage / frequency used	during the test	Mode 1/ 230 Vac/ 50 Hz		
WS620	220-240v model			



Test completed, Result: PASSED

Temperature (°C):24; Relative Humidity (%RH):57

HAR-1000 EMC-Partner

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Measur	ement dat	ta		Port	under test	AC ma	ins power	input		
Order 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26	Freq. [Hz] 50 100 150 200 250 300 350 400 450 500 650 700 750 800 850 900 950 1000 1150 1150 1200 1250 1300	lavg [A] 2.0436 0.1548 1.4851 0.1072 0.7615 0.0714 0.3403 0.0435 0.1418 0.0245 0.0194 0.0216 0.0000 0.0224 0.0264 0.0189 0.0182 0.0001 0.0195 0.0000 0.0228 0.0000 0.0192 0.0028 0.00176 0.0012	Irms [A] 2.0093 0.1520 1.4520 0.1050 0.7465 0.0702 0.3333 0.0421 0.1404 0.0232 0.0195 0.0220 0.0073 0.0232 0.0244 0.0195 0.0183 0.0140 0.0171 0.0128 0.0220 0.0140 0.0171 0.0140	Irms% [%] 74.818 5.6591 54.068 3.9091 27.795 2.6136 12.409 1.5682 5.2273 0.8636 0.7273 0.8182 0.2727 0.8636 0.9091 0.7273 0.6818 0.5227 0.6364 0.4773 0.8182 0.5227 0.6364 0.4773 0.8182	Irms%L [%] 9.3813 42.088 16.276 43.653 15.598 28.853 12.207 23.397 8.4034 3.9457 9.5533 2.3251 11.765 10.851 11.322 9.2231 9.1553 9.6209 9.2880 13.672 11.190 12.478 12.207 12.659 13.224	Imax [A] 2.1344 0.2039 1.5338 0.1434 0.7843 0.0916 0.3516 0.0519 0.1459 0.0293 0.0214 0.0244 0.0116 0.0250 0.0299 0.0214 0.0195 0.0165 0.0232 0.0146 0.0238 0.0159 0.0208 0.0177 0.0189 0.0171	Imax% [%] 79.477 7.5909 57.114 5.3409 29.205 3.4091 1.9318 5.4318 1.0909 0.7955 0.9091 0.4318 0.9318 1.1136 0.7955 0.7273 0.6136 0.8636 0.5455 0.8864 0.5909 0.7727 0.6591 0.7045 0.6364	Imax%L [%] 12.584 44.458 22.238 45.866 20.345 30.438 15.038 24.312 10.615 4.3156 10.615 3.6815 12.694 13.292 12.384 9.8380 10.747 13.057 10.615 14.811 12.649 14.142 15.391 14.015 16.099	Limit [A] 1.6200 3.4500 0.6450 1.7100 0.4500 1.1550 0.3450 0.6000 0.2760 0.4950 0.2300 0.3150 0.1971 0.2250 0.1725 0.1985 0.1533 0.1776 0.1380 0.1607 0.1255 0.1467 0.1150 0.1350 0.1062	Status 0.00 0.00 0.00 0.00 0.00 0.00 0.00 0
27 28 29 30 31 32 33 34 35 36 37 38 39	1350 1400 1450 1500 1550 1600 1650 1700 1750 1800 1850 1900	0.0000 0.0000 0.0002 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000 0.0000	0.0110 0.0116 0.0146 0.0110 0.0104 0.0110 0.0128 0.0110 0.0079 0.0104 0.0092 0.0098 0.0073	0.4091 0.4318 0.5455 0.4091 0.3864 0.4091 0.4773 0.4091 0.2955 0.3864 0.3409 0.3636 0.2727	8.7891 11.765 12.587 11.942 9.5305 12.738 12.533 13.534 8.2284 13.534 10.037 13.445 8.4635	0.0140 0.0146 0.0153 0.0134 0.0122 0.0128 0.0140 0.0116 0.0110 0.0116 0.0104 0.0085	0.5227 0.5455 0.5682 0.5000 0.4545 0.4773 0.5227 0.4318 0.4091 0.4091 0.4318 0.3864 0.3182	11.230 14.861 13.111 14.595 11.212 14.861 13.726 14.286 11.393 14.330 12.713 14.286 9.8741	0.1250 0.0986 0.1164 0.0920 0.1089 0.0862 0.1023 0.0812 0.0964 0.0767 0.0912 0.0726 0.0865	0.00 0.00 0.00 0.00 0.00 0.00 0.00 0.0
40	2000	0.0000	0.0079	0.2955	11.499	0.0085	0.3182	12.384	0.0690	0.00

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Measure	ment data	Port under test	AC mains power input
Order 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 *	Limits in Ampere 100% 150% 1.6199 2.4298 3.4497 5.1746 0.6451 0.9677 1.7102 2.5653 0.4498 0.6747 1.1548 1.7322 0.3448 0.5173 0.6000 0.9000 0.2759 0.4138 0.4950 0.7425 0.2301 0.3452 0.3149 0.4724 0.1971 0.2957 0.2252 0.3378 0.1727 0.2591 0.1984 0.2975 0.1532 0.2298 0.1776 0.2664 0.1379 0.2069 0.1605 0.2408 0.1257 0.1886 0.1465 0.2197 0.1147 0.1721 0.1349 0.2023 0.1062 0.1593 0.1251 0.1877 0.0983 0.1474 0.1166 0.1749	Port under test	AC mains power input
28	0.0983 0.1474		
40	0.0690 0.1035		
Remark			

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4.8 Voltage changes	s, volta	age fluctua	tions	and fl	icker		VERDIC	CT:	PASS
	<u>, </u>								
Standard	EN 61	000-3-3							
Limits									
P _{ST} (Short term flicker)		≤ 1			\boxtimes	Not Appli	cable		
P _{LT} (Long term flicker)		≤ 0,65			\boxtimes	Not Appli	cable		
dc (Relative Voltage change)	\boxtimes	≤ 3,3%				Not Appli	cable		
d _{MAX} (Max. voltage change)		≤ 4%				6%			
	\boxtimes	7%				Not Appli	cable		
Supplemental information:						•			
Performed measurements Reason for not performing the measurement(s)		Tests are no significant vo		•				produ	ice
Port under test	AC Ma	ains power inp	ut						
Voltage – Mains [V]	230 Va	ас							
Frequency – Mains [Hz]	50 Hz								
Test method		Flickermeter	accord	ding EN	I / IEC 6	31000-4-15	:2011		
		Simulation (Clause	4.2.3 c	f EN / I	EC 61000-	3-3)		
		Analytical m	ethod (Clause	4.2.4 o	f EN / IEC	61000-3-3)		
		Use of P _{st} =	1 curve	e (Claus	se 4.2.5	of EN / IE	C 61000-3-3	3)	
Observation peroid		10 min.		120 n	nin.		Other:		
	\boxtimes	24 times swi	itching	accordi	ng to A	nnex B			
Operating mode(s) used	Mode	1							
Remark									

See next page.

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Measurement data	Port under test	AC mains power input
Operating mode used during the test	Mode1/ 230 Vac/	50 Hz

Relative voltage change characteristic dt	0,0
Maximum voltage change d _{MAX}	0,96%
Relative Voltage change dc	1,20%
Short term flicker P _{ST}	0,16
Long term flicker P _{LT}	0,16

Remark

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5 **IMMUNITY TEST RESULTS**

5.1 Performance (Compliance) criteria

[According to EN 55014-2 (CISPR 14-2)]

<u>Performance criteria A:</u> The apparatus shall continue to operate as intended during the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonably expect from the apparatus if used as intended.

<u>Performance criteria B</u>: The apparatus shall continue to operate as intended after the test. No degradation of performance or loss of function is allowed below a performance level (or permissible loss of performance) specified by the manufacturer when the apparatus is used as intended. During the test, degradation of performance is allowed however no change of actual operating state or stored data is allowed. If the minimum performance level or the permissible performance loss is not specified by the manufacturer then either of these may be derived from the product description and documentation and from what the user may reasonable expect from the apparatus if used as intended.

<u>Performance criteria C</u>: Temporary loss of function is allowed provided the function is self- recoverable or can be restored by the operation of the controls or by any operation specified in the instruction for use.

5.1.1 Performance criteria related to immunity tests

Immunity test	Performance criteria
Electrostatic discharge	В
Radio-frequency electromagnetic fields	A
Fast transients	В
Surge transient	В
Injected currents (radio-frequency common mode)	A
Voltage dips and short interruptions	С

5.1.2 Manufacturer defined performance criteria

Not provided.

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5.2 Monitored – Checked Functions / Parameters

During the immunity tests the following functions of the EUT has/have been monitored/checked.

\boxtimes	Motor speed	Display data
	Switching	Data storage
	Standby mode	Sensor functions
	Temperature	Audible signals
	Power consumption	Others : LED's
	AC mains input current	Others:
	Timing	Others:
	Illumination	Others:
Supp	lementary information :	

Immunity test	Monitored - Checked function(s)/parameter(s) during / after the test	Method
Electrostatic discharge	PASS	Visual
Radio-frequency electromagnetic fields	N/A	
Fast transients	PASS	Visual
Surge transient	PASS	Visual
Injected currents (radio-frequency common mode)	PASS	Visual
Voltage dips and short interruptions	PASS	Visual
Supplementary information :		

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5.3	Electrostatic discharge immunity	VERDICT:	PASS
-----	----------------------------------	----------	------

Electrostatic discharges (ESD) are the result of persons or objects that accumulate static electricity due to for instance walking on synthetic carpets. The ESD can influence the operation of equipment or damage its electronics, either by a direct discharge or indirectly by coupling or radiation. Both effects are simulated during the tests.

Requirements

Standard	EN 5	EN 55014-2						
Basic standard	EN 6	EN 61000-4-2						
Port under test	Enclo	Enclosure						
Air discharges 1)		±2 kV		±4 kV	\boxtimes	±8 kV		kV
Contact discharges 1)		±2 kV	\boxtimes	±4 kV		±8 kV		kV
Number of discharges	≥ 10	≥ 10 per polarity with ≥ 1 sec interval.						
1) Tests with lower voltages are not required.								

Performed tests

Supplementary information:

Set-up	\boxtimes	Table-top		Floor standing		
Ambient temperature [°C]	23 °C	;		Relative Humidity air [%] 46.1%		
Voltage – Mains [V]	230 Vac					
Frequency – Mains [Hz]	50 Hz					
Operating mode(s) used	Mode	1				

(Lo	Test Point cation of discharge, see also photo)	Test Voltage [kV] & Polarity	Coupling type	# of applied discharges / polarity	Discharge interval [s]		
\boxtimes	Points on conductive surface as indicated in the picture below.	±4	Contact	10	1		
\boxtimes	Points on non-conductive surface as indicated in the picture below.	±8 Air		10	1		
\boxtimes	HCP top side.	±4	Contact	10	1		
\boxtimes	HCP bottom side.	±4	Contact	10	1		
\boxtimes	VCP right side.	±4	Contact	10	1		
\boxtimes	VCP left side.	±4	Contact	10	1		
\boxtimes	VCP front side.	±4	Contact	10	1		
\boxtimes	VCP rear side.	±4	Contact	10	1		
Obse	Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.						

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5.4 Radio-frequency electromagnetic fields immunity VERDICT: N/A

During the test it is verified if the equipment under test (EUT) has sufficient immunity against radiated electromagnetic fields. Industrial electromagnetic sources, walkie-talkies, radio transmitters, television transmitters and telecommunication equipment including cellular telephones and other emitting devices can generate these fields.

Requirements

Standard	EN 55014-2			
Basic standard	EN 61000-4-3			
Port under test	Enclosure			
Frequency range	Test level	Modulation	Dwell time	Step size
90 1000 MHz	3 V/m	80% AM (1kHz)	≥ 0,5 s	≤ 1%
80 – 1000 MHz	3 7/111	00 /6 AIVI (TKI IZ)	2 0,3 3	≥ 170

Performed tests

l enormed tests									
Test method	\boxtimes	EN 6100	0-4-3			EN 61000-4-20			
Test set-up	\boxtimes	Equipment on the table (0,8 m height)							
		Equipment standing on floor (0,05 0,15 m height)							
Voltage - Mains [V]	√] 230 Vac								
Frequency Mains [Hz]	50 H	Z							
Operating mode(s) used	Mode	Mode 1							
Frequency range (applied)		ntenna arization	Test level (applied)			lodulation (applied)	Dwell time (applied)		Remark
80 – 1000 MHz		Ħ	3 V/m		80%	6 AM (1kHz)		3 s	
(step size 1%)		¥	3 \/ ı	n	80%	% ЛМ (1kHz) 3 s		3 s	
		ı		ı				1	
Exposed side of the EUT		Front (0	')	\boxtimes	Right	(90°)	Ф	Top	
	\boxtimes	Rear (18	00°)		Left (270 °)		Bottom	
								•	
Observation(s)	Durin	ig the test	no loss o	f perfo	rmanc	e was observe	d. Afte	r the tes	t the EUT
Observation(s) functioned as intended. No unacceptable loss of performance was observed.									
Supplementary information:									
<u>- application and in a contraction a</u>	_								

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5.5	Electrical Fast Transients immunity	VERDICT: PASS
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The EFT immunity test simulates disturbances by bursts of very short transients caused for example by switching off loads such as an AC motor or bouncing relay contacts. The transients are likely to disturb electronics but less likely to cause damage.

Requirements

Standard		EN 55014-2				
Basic s	standard	EN 61000-4-4				
Pulse	characteristics	5/50 ns				
Port			Test level	Repetition frequency	Duration	
\boxtimes			± 1000 V	5 KHz	2 min. / polarity	
	DC input-output power ²⁾		± 500 V	5 KHz	2 min. / polarity	
☐ Signal and Control lines ³⁾			± 500 V	5 KHz	2 min. / polarity	
1) For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.						

Performed tests

Voltage – Mains [V]	230 \	230 Vac				
Frequency – Mains [Hz]	50 Hz	7				
Operating mode(s) used	Mode	1				
Test Set-up		Equipment standing on floor at (0,1 ± 0,01) m above ground plane				
	\boxtimes	Equipment on the table (0.1 ± 0.01) m above ground plane				
		Artificial hand applied.				
Coupling	\boxtimes	Common mode		Other:		

Port(s) under test		Test Voltage &Polarity	Repetition Frequency	Test duration / polarity	Injection method		od	
AC / DC mains power input		1 kV	5 KHz	2 min	\boxtimes	CDN		Clamp
AC / DC power output			5 KHz			CDN		Clamp
Ethernet / LAN			5 KHz			CDN		Clamp
Observation(s)	During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.							

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²⁾ Not applicable to battery operated appliances that cannot be connected to the mains while in use.

³⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.6 Surge transient in	munity	VERDICT:	PASS
------------------------	--------	----------	------

The surge transient immunity test simulates the surges that are caused by over-voltages due to indirect (induced) lightning transients. The pulse is a slow transient with high-energy contents and due to its long duration may cause damage to an unprotected EUT.

Requirements

Standard	EN 55014-2							
Basic standard	EN 61000-4-5							
Pulse characteristics	1,2/50µs Voltage; 8/20µs Current							
Repetition rate	≥ 60 secs. (for each test level and phase angle)							
Number of pulses	5 pulses (at each polarity and phase angle)							
Port		Test level & Polarity & Coupling Phase ar						
Poit		Line to Line	Line to Earth	[°]				
AC input power 1)		+ 1 kV	N/A	90				
AC input power 1)	- 1 kV	N/A	270					
1) Tests with lower voltages are no	ot required.			1) Tests with lower voltages are not required.				

Performed tests

Voltage – Mains [V]	230 Vac
Frequency – Mains [Hz]	50 Hz
Operating mode(s) used	Mode 1
Repetition rate	60 secs. (for each test level and phase angle)
repetition rate	oo sees. (for each test level and phase angle)
Number of pulses	5 pulses (at each polarity and phase angle)

	Port(s) under test	Coupling	Test level & Polarity	Phase angle [°]	Remark		
\boxtimes	AC mains input power	Line to Neutral	+1 kV	90			
\boxtimes	AC mains input power	Line to Neutral	-1 kV	270			
	AC mains input power	Line to Earth	+2 kV	90	1		
	AC mains input power	Line to Earth	-2 kV	270	1		
	AC mains input power	Neutral to Earth	+2 kV	90	1		
	AC mains input power	Neutral to Earth	-2 kV	270	1		
During the test no loss of performance was observed. After the test the EUT observation(s) functioned as intended. No unacceptable loss of performance or data was observed.							
Supplementary information:							
1. Th	1. The EUT does not include an earth port.						

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5.7 Injected currents (RF common mode) immunity VERDICT: PASS

During this test the immunity of the equipment for induced or conducted electromagnetic fields is checked. Fields generated by radio and other transmitters cause RF voltages in long cables like the mains network. This test reproduces these induced disturbing voltages by injecting them to the EUT via the cabling.

Requirements

Standard EN 55014-2						
Basic standard EN 61000-4-6						
Frequency range		Modulation	Step size	Dwell time		
	0,15 – 80 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s		
\boxtimes	0,15 – 230 MHz	80% AM (1kHz)	≤ 1%	≥ 0,5 s		
	Port		Test I	evel, <i>U</i> o		
	AC input-output power 1)		3 V			
☐ DC input-output power ^{2) 3)}			1 V			
	Signal and Control lines	4)		1 V		

¹⁾ For extra low voltage a.c ports, this testing is only applicable to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

Performed tests

Frequency ran	Frequency range (applied)			Step size (applied)		
□ 0,15 – 80 MHz	\boxtimes	0,15 – 230 MHz	80% AM (1kHz)	1%		
Voltage – Mains [V]	230 \	/ac	Frequency – Mains [Hz]	50 Hz		
Operating mode(s) used	Mode 1					
Test set-up		Equipment standing on f	loor at (0,1 ± 0,01) m above	ground plane.		
	\boxtimes	Equipment on the table (0,1 ± 0,01) m above ground plane.				
	\boxtimes	Artificial hand applied.				

Port(s) under test		Test Level (applied)	Injection method	Dwell time (applied)	Remark
AC mains power input		3 V	CDN-M2	3 s	
Observation(s)	Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance or data was observed.				
Supplementary information:					

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²⁾ Not applicable to battery operated appliances that cannot be connected to the mains while in use.

³⁾ Applicable to battery operated appliances that can be connected to the mains while in use, or to appliances for which the length of d.c. cables may exceed 3 m according to the manufacturer's functional specification.

⁴⁾ Applicable only to ports interfacing with cables whose total length may exceed 3 m according to the manufacturer's functional specification.

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5.8 Power supply interruptions and dips immunity VERDICT: PASS

The purpose of the test is to verify the immunity of the equipment against voltage dips and voltage interruptions. It helps to ensure that the equipment functions properly (as expected and safely) with power supply fluctuations. Voltage dips and interruptions are caused by faults in the LV, MV, HV networks (short-circuit or ground faults).

Requirements

Standard	EN 55014-2	EN 55014-2				
Basic standard	EN 61000-4-11	EN 61000-4-11				
# of dips & interruptions	3 dips / interruptions for each test level and phase angle					
Interval between events	≥ 10 seconds					
Port	Test level 1)	Period (Cycles)		Performance Criteria		
Poit		50 Hz	60 Hz	Performance Citteria		
AC input power port	U _{NOM} – 100%	0,5	0,5	C; Refer to the chapter 5.1 for details.		
AC input power port	U _{NOM} – 60%	10	12	C; Refer to the chapter 5.1 for details.		
AC input power port	U _{NOM} – 30%	25	30	C; Refer to the chapter 5.1 for details.		

¹⁾ Changes to the voltage level shall occur at a zero crossing point in the a.c. voltage waveform.

NOTE: Where the equipment has a rated voltage range the following shall apply:

- If the voltage range does not exceed 20% of the lower voltage specified for the rated voltage range. A single voltage within that range may be selected for testing.
- In all other cases, the test procedure shall be applied for both the lowest and highest voltages declared in the voltage range.

Performed tests

UNOM [VAC] Terminal	Voltage dip	Duration	[cycles]	Repetion rate	Number of	Phase angle	
UNOM [VAC]	U _{NOM} [V _{AC}] Terminal	[% U _{NOM}]	50 Hz	60 Hz	[s]	dips per test	[°]
230	L-N	0	0,5	/	10	3	0, 180
230	L-N	40	10	/	10	3	0, 180
230	L-N	70	25	/	10	3	0, 180
Operating mo	ode(s) used	Mode 1					
Observation(s) During the test no loss of performance was observed. After the test the EUT functioned as intended. No unacceptable loss of performance was observed.							
Supplementary information:							

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6 IDENTIFICATION OF THE EQUIPMENT UNDER TEST

EUT PHOTOS





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7 MEASUREMENT UNCERTAINTIES

The table(s) below show(s) measurement uncertainties of the EMC test set-ups. The reported expanded uncertainties are based on a standard uncertainty multiplied by a coverage factor of k=2, providing a level of confidence of approximately 95%.

Conducted Emissions

The measurement uncertainty is evaluated as ± 2.26 dB.

Disturbance Power Emission

The measurement uncertainty is evaluated as ± 3.34 dB.

Harmonic Current Emission

The measurement uncertainty is evaluated as 0.1%.

Voltage Fluctuation and Flicker

The measurement uncertainty is evaluated as ±4%.

Electrostatic Discharge

As what is concluded in the document from Note2 of clause 5.4.6.2 of ISO/IEC 17025: 1999[2], the requirements for measurement uncertainty in ESD testing are deemed to have been satisfied, and the testing is reported in accordance with the relevant ESD standards. The immunity test signal from the ESD system meet the required specifications in

IEC 61000-4-2 through the calibration report with the calibrated uncertainty for the waveform of voltage and timing as being 1.63 %*10⁻¹⁰ and 2.76%.

Radiated susceptibility

As what is concluded in the document from Note2 of clause 5.4.6.2 of ISO/IEC 17025: 1999[2], the requirements for measurement uncertainty in RS testing are deemed to have been satisfied, and the testing is reported in accordance with the relevant RS

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Conducted susceptibility

As what is concluded in the document from Note2 of clause 5.4.6.2 of ISO/IEC 17025: 1999[2], the requirements for measurement uncertainty in CS testing are deemed to have been satisfied, and the testing is reported in accordance with the relevant CS standards. The immunity test signal from the CS system meet the required specifications in IEC 61000-4-6 through the calibration for unmodulated signal and monitoring for the test level with the uncertainty evaluation report for the injected modulated signal level through CDN and EM Clamp/Direct Injection as being 3.72 dB and 2.78 dB.

Voltage dips and interruptions

As what is concluded in the document from Note2 of clause 5.4.6.2 of ISO/IEC 17025: 1999[2], the requirements for measurement uncertainty in DIP testing are deemed to have been satisfied, and the testing is reported in accordance with the relevant DIP standards. The immunity test signal from the DIP system meet the required specifications in IEC 61000-4-11 through the calibration report with the calibrated uncertainty for the waveform of voltage and timing as being 1.63 % and 2.76%.

standards. The immunity test signal from the RS system meet the required specifications in

IEC 61000-4-3 through the calibration for the uniform field strength and monitoring for the test level with the uncertainty evaluation report for the electrical filed strength as being 2.72 dB.

Electrical fast transient/burst

As what is concluded in the document from Note2 of clause 5.4.6.2 of ISO/IEC 17025: 1999[2], the requirements for measurement uncertainty in EFT/Burst testing are deemed to have been satisfied, and the testing is reported in accordance with the relevant EFT/Burst standards. The immunity test signal from the EFT/Burst system meet the required specifications in IEC 61000-4-4 through the calibration report with the calibrated uncertainty for the waveform of voltage, frequency and timing as being

1.63 %, 2.8 x 10⁻¹⁰ and 2.76%.

Surge

As what is concluded in the document from Note2 of clause 5.4.6.2 of ISO/IEC 17025: 1999[2], the requirements for measurement uncertainty in Surge testing are deemed to have been satisfied, and the testing is reported in accordance with the relevant Surge standards. The immunity test signal from the Surge system meet the required specifications in IEC 61000-4-5 through the calibration report with the calibrated uncertainty for the waveform of voltage and timing as being 1.63 % and 2.76%.

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8 **USED EQUIPMENT**

Conducted Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMI Test Receiver	R&S	ESR3	102608	2020/06/17	2021/06/16
Artificial Mains Network	R&S	ENV4200	848411/010	2020/01/08	2021/01/07
LISN	R&S	ENV216	100092	2020/06/22	2021/06/21
Coaxial Cable(9m)	Belden	8129	SR2-H	2019/08/15	2020/08/14
EMI system	DEKRA	Version 1.0	SR2-H	N/A	N/A

Disturbance Power Emission / SR2-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMI Test Receiver	R&S	ESCI7	100879	2020/06/17	2021/06/16
Absorbing Clamp	Luthi	MDS 21B	P1602169770	2020/01/16	2021/01/15
Coaxial Cable(5m)	Schwarzbeck	RG-223U	SR2-H-PT	2019/08/15	2020/08/14
EMI system	DEKRA	Version 1.0	SR2-H	N/A	N/A

Power Harmonics / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2019/12/17	2020/12/16

Voltage Fluctuation and Flicker / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Emission Tester	EMC-Partner	HAR-1000-1P	109	2019/12/17	2020/12/16

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Electrostatic Discharge / SR8-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Electrostatic Simulator Discharge	NoiseKen	ESS-2002	ESS04Z3759	2020/05/26	2021/05/25
Horizontal Coupling Plane (HCP)	QuieTek	HCP AL50	N/A	N/A	N/A
Vertical Coupling Plane (VCP)	QuieTek	VCP AL50	N/A	N/A	N/A

Electrical fast transient / Burst / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2020/06/12	2021/06/11
Clamper	Haefely	093 506.1	083 593-23	2019/12/16	2020/12/15

Surge / SR3-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2020/06/12	2021/06/11
CDN	Teseq	CDN 118	47916	2020/01/02	2021/01/01
CDN	Teseq	CDN 118	47917	2020/01/02	2021/01/01

Conducted susceptibility / SR7-H

Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
Compact Immunity	Teseq	NSG 4070B-80	41145	2019/10/05	2020/10/04
Test System				2019/10/05	2020/10/04
CDN	Schaffner	CDN M016	16337	2020/02/27	2021/02/26
CDN	Schaffner	CDN T400	16905	2019/10/07	2020/10/06
CDN	Teseq	CDN T800	52751	2019/10/25	2020/10/24
CDN	Teseq	CDN T8-10	38994	2019/10/07	2020/10/06
Immunity Injection	Schaffner	KEMZ801	15928	2040/40/44	2020/40/42
Clamp				2019/10/14	2020/10/13
6dB PAD	JFW	50FHAO-06-100	N/A	N/A	N/A

Voltage dips and interruptions / SR3-H

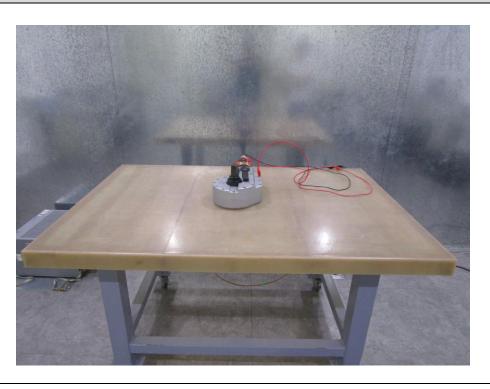
Instrument	Manufacturer	Model No.	Serial No.	Cal. Date	Next Cal. Date
EMC Immunity Tester	Teseq	NSG 3060	1424	2019/10/22	2020/10/21

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9 **TEST PHOTOS**

Conducted disturbance voltage at mains terminals



Disturbance power



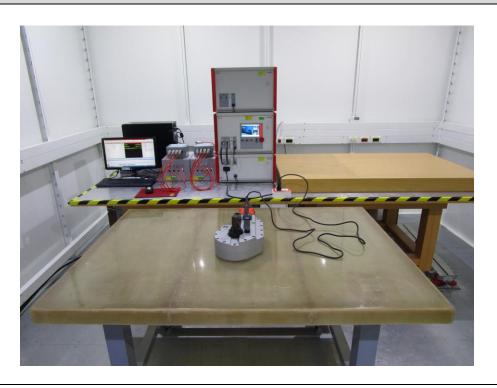
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H & F



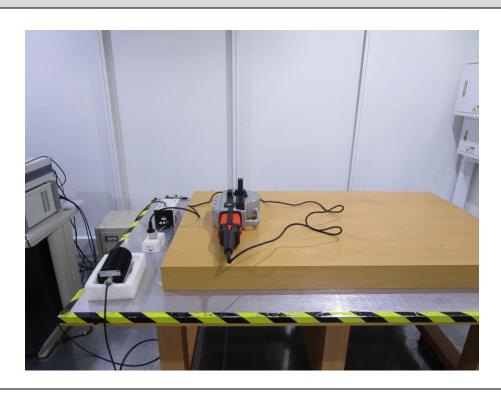
ESD & EFT & SURGE



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